User manual

Traffic sign structures (TraSiS V4.1)

December 2020



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Contents

1	Introduct	tion to the Manual	1
1.1	About this	s User Manual	1
	1.1.1 1.1.2 1.1.3	The purpose of this Manual Acronyms used in this User Manual Referenced documents	1 1 1
2	Introduct	tion to TraSiS	2
2.1	Menus		3
	2.1.1 2.1.2 2.1.3	File menu Edit menu Help menu	3 6 8
3	Design p	rocedures	9
3.1	Sign deta	ills entry form	9
3.2	Roadside	environment entry form	10
4	Main win	dow	14
4.1	Technical 4.1.1 4.1.2 4.1.3 4.1.4 4.1.5	l design data Support details Footing details Sign and stiffener details Post type selection Message box	15 15 23 24 25 26
5	Sign stor	rage	27
5.1	Storage d	department	27
5.2	How to sa	ave a sign in a custom database	28
6	Clear zor	ne	32
6.1	Understa	nding clear zone	32
6.2	Clear zon 6.2.1 6.2.2	ne window Parameters Clear zone distance	33 33 34
7	Printing .		35
7.1	Accessing 7.1.1 7.1.2	g the print commands How to print design and summary forms How to print order forms	35 35 39
8	Warnings	s and errors	40

Tables

Table 1.1.2 – Acronyms	1
Table 8 – Warnings and errors	40

Figures

Installation screen

Figure 2.1 – Main menu	3
Figure 2.1.1(a) – New	3
Figure 2.1.1(b) – Open	4
Figure 2.1.1(c) – Close	4
Figure 2.1.1(d) – Save	4
Figure 2.1.1(e) – Save As	5
Figure 2.1.1(f) – Rename	5
Figure 2.1.1(g) – Delete	5
Figure 2.1.1(h) – Print	6
Figure 2.1.1(i) – Exit	6
Figure 2.1.2(a) – Sign details	6
Figure 2.1.2(b) – Environmental conditions	7
Figure 2.1.2(c) – Stiffener spacing	7
Figure 2.1.2(d) – Notes	7
Figure 2.1.2(e) – Clear zone	7
Figure 2.1.2(f) – Default values	8
Figure 2.1.3 – Help: About TraSiS	8
Figure 3.1(a) – Job details	9
Figure 3.1(b) – Roadside slope details: Define the roadside geometry	10
Figure 3.1(c) – Sign panels: Specify the details of the sign face	10
Figure 3.2(a) – Roadside environment form	11
Figure 3.2(b) – Wind region	11
Figure 3.2(c) – Soil type	12
Figure 3.2(d) – Guide to foundation strength selection	12
Figure 3.2(e) – Soil description	13
Figure 3.2(f) – Slip base	13
Figure 4(a) – Main window	14
Figure 4(b) – Data field adjustment	14
Figure 4.1.1(a) – Number of support posts	15
Figure 4.1.1(b) – Adjust number of posts	15
Figure 4.1.1(c) – Spacing between the support posts	16
Figure 4.1.1(d) – Adjust post spacing	16
Figure 4.1.1(e) – Clearance above road edge	17

Figure 4.1.1(f) – Adjust clearance above road edge	17
Figure 4.1.1(g) – Distance from carriageway	18
Figure 4.1.1(h) – Adjust distance from carriageway	18
Figure 4.1.1(i) – Kerb post length	19
Figure 4.1.1(j) – Post lengths	19
Figure 4.1.1(k) – Stub length	20
Figure 4.1.1(I) – Post dimensions	20
Figure 4.1.1(m) – Post wall thickness	21
Figure 4.1.1(n) – Post grade	21
Figure 4.1.1(o) – Slip base required	22
Figure 4.1.1(p) – Stiffener type	22
Figure 4.1.2(a) – Diameter of hole / screw	23
Figure 4.1.2(b) – Change footing type	23
Figure 4.1.2(c) – Depth of hole / length of screw	24
Figure 4.1.3(a) – Sign and stiffener details	24
Figure 4.1.3(b) – Stiffener spacing options	24
Figure 4.1.3(c) – Stiffener spacing	25
Figure 4.1.4(a) – Circular hollow section steel	25
Figure 4.1.4(b) – Rectangular hollow section steel	25
Figure 4.1.5 – Message box: warnings and / or errors	
Figure 5.1(a) – Database	27
Figure 5.1(b) – Renaming	27
Figure 5.1(c) – Job management	28
Figure 5.1(d) – Storage commands	
Figure 5.2(a) – Step 1	29
Figure 5.2(b) – Step 2	29
Figure 5.2(c) – Step 3	30
Figure 5.2(d) – Step 4	30
Figure 5.2(e) – Step 5	30
Figure 5.2(f) – Step 6	31
Figure 6.1(a) – Clear zone	32
Figure 6.1(b) – Clear zone module	32
Figure 6.2 – What is seen	33

Figure 6.2.1(a) – Road curvature	33
Figure 6.2.1(b) – Barrier distance	34
Figure 6.2.1(c) – Speed environment	34
Figure 6.2.1(d) – Annual Average Daily Traffic Flow	34
Figure 6.2.2(a) – Level terrain	34
Figure 6.2.2(b) – Actual terrain	34
Figure 7.1 – Printing forms available	35
Figure 7.1.1(a) – Print selection	36
Figure 7.1.1(b) – Print job selection: Design form	36
Figure 7.1.1(c) – Notes page	37
Figure 7.1.1(d) – Summary form	38
Figure 7.1.2 – Order form	39

Amendment register

December 2020

Section	Details type
1.1.1	Editorial
2	Editorial
3.1	Editorial
5.1	Note and additional information about databases added.
5.2	New section added to explain how to save a sign in a custom created database.
8	Explanation of what to do when a sign can't be saved to the default database added.

1 Introduction to the Manual

1.1 About this User Manual

1.1.1 The purpose of this Manual

Audience

This *User Manual* is intended for designers using the TraSiS V4.1 software program for the design of roadside sign support structures.

Reader skills

The User Manual assumes that the reader has a basic knowledge of the sign design procedures as outlined in Transport and Main Roads' *Traffic and Road Use Management (TRUM) manual Volume 3 Signing and Pavement Marking Part 5 Design Guide for Roadside Signs.*

Expected outcome

After studying this User Manual, the reader should be able to:

- create a new sign structure
- understand the sign storage feature
- print forms, and
- interpret warnings and errors.

1.1.2 Acronyms used in this User Manual

The acronyms in this User Manual are listed in Table 1.1.2:

Table 1.1.2 – Acronyms

Acronym	Details				
AADT	Annual Average Daily Traffic Flow				
CHS	Circular Hollow Section				
RHS	Rectangular Hollow Section				
TraSiS	Traffic Sign Structures				

1.1.3 Referenced documents

- <u>Standard Drawing SD1363 Traffic Sign Multiple Traffic Sign Support</u>
- TRUM Volume 3 Signing and Pavement Marking Part 5 Design Guide for Roadside Signs.

2 Introduction to TraSiS

TraSiS V4.1 is a program developed by the Department of Transport and of Main Roads to assist in the design of roadside sign support structures. It is used in conjunction with TRUM Volume 3 Part 5.

Installing TraSiS

Download the TraSiS application zip file (32-bit or 64-bit options) from the Department of Transport and Main Roads website <u>https://www.tmr.qld.gov.au/business-industry/Road-systems-and-</u> <u>engineering/Software/TraSiS</u> to an appropriate folder on your hard drive. Extract the zipped files from that folder and run the TraSiSSetup.exe file or TraSiSSetup_x64.exe file. The program will automatically download and create a new default folder called 'TMR' in C:\Program Files (x86) located on your hard drive.

After installation is complete, you will see the screen shown in Figure 2.

Figure 2 – Installation screen

TraSiS Setup	-		×
TraSiS			
Installation Successfully Complete	d		
		Close	5

Select **Close** to begin using the program. Once the program is loaded, the **Title** bar becomes active and the main menu available.

2.1 Menus

If you are a first-time user, take some time to become familiar with the menus shown in Figure 2.1.

Figure 2.1 – Main menu



2.1.1 File menu

To create a new sign, select New as shown in Figure 2.1.1(a).

Figure 2.1.1(a) – New



To open a file created previously, select **Open** as shown in Figure 2.1.1(b).

Figure 2.1.1(b) – Open



To close a current file, select **Close** as shown in Figure 2.1.1(c).

Figure 2.1.1(c) – Close

File	Edit Help)			
	New	Ctrl+N		EXAMPLE	1
-	Close	Ctrl+F4	-		•
	Save	Ctri+5		1 fard 0	× ×
	Save As	Ctrl+A		1500	-
	Rename	Ctrl+R Del		0	*
	Print			32	50
	Exit	Alt+F4			0
Post	length 3				0

To save a current file, select **Save** as shown in Figure 2.1.1(d).

Figure 2.1.1(d) – Save

File	Edit Help	0	_		
	New	Ctrl+N		EXAMPLE	J
	Open	Ctri+O			
	Close	Ctrl+F4			2
	Save	Ctrl+S	Id	ard	600 🖨
	Save As	Ctrl+A	1		1500
	Rename	Ctrl+R.	-		1300
	Delete	Del	-		0 🗢
	Print				3250
	Exit	Alt+F4			3250

To save a new sign in the current database, select Save As as shown in Figure 2.1.1(e).

Figure 2.1.1(e) – Save As

File	Edit Help	0		
	New	Ctrl+N	EXAMPLE	Jo
	Open	Ctrl+O		
	Close	Ctrl+F4		1
	Save	Ctrl+S	dard	0
	Save As	Ctrl+A	150	~
	Rename	Ctrl+R	150	V
	Delete	Del		0 😌
	Print			3250
	Exit	Alt+F4		0

To rename a sign, job section or an entire job, select Rename as shown in Figure 2.1.1(f).

Figure 2.1.1(f) – Rename

File	Edit Help				
	New	Ctrl+N		EXAMPLE	Jo
	Open	Ctrl+O			
	Close	Ctrl+F4	-		1
	Save	Ctrl+S	k	fard	00
	Save As	Save As Ctrl+A Rename Ctrl+R			1500
	Rename		-		1300
	Delete	Del			0 🗢
	Print				3250
	Exit	Alt+F4			0

To delete a previously saved file, select **Delete** as shown in Figure 2.1.1(g).

Figure 2.1.1(g) – Delete

Tr P	affic Sign St	ructures	
File	New	Ctrl+N	EXAMPLE
	Close Save	Ctrl+F4 Ctrl+S	1
	Save As Rename	Ctrl+A Ctrl+R	1500
	Delete	Del	0 🗢
	Print		• 3250
	Exit	Alt+F4	0

To print out a design form, order form or summary form, select **Print** as shown in Figure 2.1.1(h).

Figure 2.1.1(h) – Print

File	Edit Help)	_			
	New Open Close Save Save As Rename	Ctrl+N Ctrl+O Ctrl+F4 Ctrl+S Ctrl+A Ctrl+R	ida	EXAMPLE	150	
_	Delete	Del	-	1		150
	Print		•	Design Form	Ctrl+D	.50
	Exit	Alt+F4		Order Form	Ctrl+E	0
Post	length 3			Summary Form	Ctrl+M	0

To exit the TraSiS program, select Exit as shown in Figure 2.1.1(i).

Figure 2.1.1(i) – Exit

Ctrl+Q Ctrl+F4	
Strl+F4	
2trl+S	dard 0
Ctrl+A	1500 🗢
trl+R	0
Del	
	Ctrl+A Ctrl+R Del

2.1.2 Edit menu

The following information is available from the Edit menu.

Select **Sign details** as shown in Figure 2.1.2(a) to edit the current job description, sign faces and roadside slope.

Figure 2.1.2(a) – Sign details



Select **Environmental conditions** as shown in Figure 2.1.2(b) to specify wind region, foundation ground type and situation risk.

Figure 2.1.2(b) – Environmental conditions

File Edi	t Help	
Job N	Sign Details	Jo
Supp	Environment Conditions	
Numt	Stiffener Spacing	10
Spaci	Notes	0
Cleara	Clear Zone	1500
Default Values Distance from carnageway		0

Use TRUM Volume 3 Part 5 or customised settings when selecting **Stiffener spacing** as illustrated in Figure 2.1.2(c).

Figure 2.1.2(c) – Stiffener spacing

Traffi	c Sign Structures	
File Ed	lit Help	
Job N	Sign Details	Jo
Supp	Environment Conditions	
Numt	Stiffener Spacing	1 🍮
Spaci	Notes	0
Clear	Clear Zone	1500
Distance	Default Values	
Distance	from carriageway	0

Select **Notes** as shown in Figure 2.1.2(d) to assign general comments and notes. These notes are printed with the **Design** form.

Figure 2.1.2(d) – Notes

File Ec	Sit Help	
Job N	Sign Details	
Supp	Environment Conditions	
Numt	Stiffener Spacing	10
Spaci	Notes	0
Cleara	Clear Zone	1500 🗢
Distance	Default Values trom carriageway	0 🗢

Select **Clear zone** as shown in Figure 2.1.2(e) to calculate the appropriate clear zone distance for the road.

Figure 2.1.2(e) – Clear zone

Traffie	c Sign Structures	
File Ed	lit Help	
A dol	Sign Details	Jo
Supp	Environment Conditions	
Numt	Stiffener Spacing	1
Spaci	Notes	0 ^
Clase	Clear Zone	1500
Cleare	Default Values	1500
Distance	rrom carnageway	0 🚔

Select **Default values** as shown in Figure 2.1.2(f) to assign **Default values** to **Sign position** and **Clear zone** parameters.

Figure 2.1.2(f) – Default values

🎹 Tr	affic S	ign Structures		
File	Edit	Help		
Job N		Sign Details	Jo	
Supp		Environment Conditions		
Numb		Stiffener Spacing	1	
Snaci		Notes		
Class		Clear Zone		
Cleara		Default Values	Change Default Values	×
Distar	nce troi	m carriageway	Position	
			Clearance above road edge (mm) 1500	
			Distance from carriageway (mm) 1000	
			Clear Zone Parameters	
			Speed environment 60 km/h	~
				_
			AADI	~
			Cancel	

2.1.3 Help menu

Figure 2.1.3 shows the information available from the Help menu.

Figure 2.1.3 – Help: About TraSiS

Traffic S	Sign Structures					
Traffic Si	gn Structures					
File Edit	Help	J.				
	About TraSiS	About TraSis				×
Numt	Sunction Spacing					
Spaci	Notes					
Classe	Clear Zone					
Cleara	Default Values					
			Traffic	c Sign St	ructure	s
				Queensland Government	Version 4.0	
		1	1	Department of Transport and 1	Main Roads	L
		Full Version 40.7.9864	S	OK		Powered by Fizzy Logic Pty Ltd

3 Design procedures

3.1 Sign details entry form

From the **File** menu or the **Main** window, select the **New** command as shown in Figure 3.1(a). This launches the **Sign details entry** form.

Three tabs will be visible:

- Job details
- Roadsides slope; and
- Sign panels.

Figure 3.1(a) – Job details

			P Sign Details Entry Form -		×
🏪 Tr	affic Sign Str	uctures	Job Details Roadside Slope Sign Panels		
File	Edit Help		Enter Job Details		
	New	Ctrl+N	Job Code		
	Open	Ctrl+O	Job Section		
	Close	Ctrl+F4	Sign Position		
	Save	Ctrl+S	Design Status		
	Save As	Ctrl+A			
	Rename	Ctrl+R			
	Delete	Del			
	Print	+			
	Exit	Alt+F4			
			<<< Previous Cancel OK 1	Vext >>>	

All information boxes must be filled in before proceeding to the next tab. Use the **Previous** and **Next** buttons to navigate between the three tabs.

TraSiS stores all signs in a database. Each sign is distinguished by **Job section** and **Sign position** (location), allowing for simple and effective organisation of sign storage.

A Design status area indicates possible duplication of name allocations and validation of new design.

Up to five slope segments of variable length and height can be used to model a particular roadside cross-section. In addition, the longitudinal details of the slope segments can be specified (this is useful when examining the feasibility of strut sport signs: for example, where there are longitudinal differences in post location).

Figure 3.1(b) illustrates an example of defining the road geometry to record roadside slope details.



Figure 3.1(b) – Roadside slope details: Define the roadside geometry

A sign structure can support up to four separate panels (three facing the front and one facing the rear), each panel having individual dimensions, and road clearance. Refer to TRUM Volume 3 Part 5 for information regarding sign face design. Figure 3.1(c) illustrates specifying the details of the sign face for sign panels.



P Sign Details Entry Form		-	D X	🧖 Sign Details Entry Form	1	- 🗆 X
Job Details Roadside Slope Sign Pa	nels			Job Details Roadside Slope S	lign Panels	
General Front		Sign Layout		General Front		Sign Layout
Enter General Details				Enter Sign Details		
Clearance above road edge	1500 🚭 (mm)			Sign Number 1		
Distance from carriageway	1000 😴 (mm)		_	Width	1200 🗘 (mm)	
No. of front signs	1 🗢	1		Height	1200 🗢 (mm)	1
No. of back signs	0					
<<< Previous	Cancel	OK Ne	ext >>>	<<< Previous	Cancel	OK Next >>>

Once all sign details forms are complete, the **OK** button becomes available. Pressing the **OK** button launches the next form, **Roadside environment**.

3.2 Roadside environment entry form

Once all **Sign details** forms are complete and the **OK** button is pressed, the **Roadside environment** form will appear, as shown in Figure 3.2(a).

Three tabs will be visible:

- wind region
- soil type, and
- slip base.

The wind regions range from A to D, A being for areas which generally experience normal wind conditions and D being for areas that are subject to severe cyclones. Select the geographic wind region in which the sign is to be built.

Figure 3.2(a) – Roadside environment form



The wind region map illustrated at Figure 3.2(b) indicates the geographic regions associated with the scale. Locations that are exposed to higher winds than what is usual for the locality (for example, coastal highways) are accommodated by selecting the **Exposed location** check box. Refer to TRUM Volume 3 Part 5.



Figure 3.2(b) – Wind region

Select **Soil type** as shown in Figure 3.2(c) to record the soil type that most accurately describes the soil at the location.



Wind Region	Soil Type	Slip Base	
Select the For	undation So	oil Type	
Cohesive Cla	y Soils:		
	• Firm	to Stiff	
	O Very	Stiff	
Cohesionless	Sand Soils		
	O Loos	e to Medium Den	se
	O Den	ie	
Gu	uide to four	dation strength se	election

Select **Guide to foundation strength selection** as shown in Figure 3.2(d) for a description of each soil type (field and scientific identification) to help select the appropriate type.

Four tabs will be visible:

- 1. clay soil firm to stiff
- 2. clay soil stiff to hard
- 3. sand loose to medium dense; and
- 4. sand dense.

Figure 3.2(d) – Guide to foundation strength selection



Select the soil type that most accurately describes the soil at the location as shown in Figure 3.2(e).

Figure 3.2(e) – Soil description

Guide to Foundation Strength Options	P Guide to Foundation Strength Options
Clay Soil - Firm to Stiff Clay Soil - Stiff to Hard Sand - Loose to Medium Dense Sand - Dense	Clay Soil - Firm to Stiff Clay Soil - Stiff to Hard Sand - Loose to Medium Dense Sand - Dense
Field Identification	Field Identification
Effort is required to penetrate with thumb or remould with fingers.	Only indented by thumb and not possible to remould in fingers without adding water.
Scientific Identification	Scientific Identification
Undrained Shear Strength, Cu = 75kPa.	Undrained Shear Strength, Cu = 150kPa.
Elastic Modulus, E = 8,000kPa.	Elastic Modulus, E = 16,000kPa.
Subgrade Reaction Modulus, k = 30MN/m3.	Subgrade Reaction Modulus, k = 60MN/m3.
● Select this soil type	O Select this soil type
Cancel OK	Cancel OK
Guide to Foundation Strength Options X	Guide to Foundation Strength Options
Clay Soil - Firm to Stiff Clay Soil - Stiff to Hard Sand - Loose to Medium Dense Sand - Dense	Clay Soil - Firm to Stiff Clay Soil - Stiff to Hard Sand - Loose to Medium Dense Sand - Dense
ried dentilication	Field Identification
No significant resitance to excavation with spade or penetration by crowbar.	Noticeable resistance to excavation with spade or little penetration by crowbar.
Scientific Identification	Scientific Identification
Friction Angle = 35 degrees	Ediction Analo - 45 dograph
Flastic Modulus F = 40.000kPa	Fiction Angle = 45 degrees.
Coefficient of Modulus Variation = 3MNm3.	Coefficient of Modulus Variation = 9MNm3.
Select this soil type	O Select this soil type

Select the **Slip base** tab as shown in Figure 3.2(f) to record risk options.

Figure 3.2(f) – Slip base

Wind Region Soil	Type Slip Base	
Support Risk Optio	ns	
	Rigid Base	
	Slip Base	

If the sign is to be erected in an area where there is a high risk of impact (that is, within the **Clear zone** distance), select **Slip base**; otherwise, select **Rigid base**. Refer to TRUM Volume 3: Part 5 for further information.

4 Main window

Figure 4(a) shows the different elements displayed in the **Main window.** The **Main window** gives a clear display of the most important elements of the sign. The left half of the screen displays technical design data, while the right half displays a graphic view of the sign in relation to the ground and road.

	Traffic Sign Structures						- 🗆 X
	File Edit Help Job Number EXAMPLE	Job Section	A	Sign Posi	tion 1	Modified	No
Title bar	Support Posts		CH5	Steel	RHS Steel		
Menu bar	Number	1	*	Y.	(1		
Sign ID	Spacing Renda	ird 0	4 4				
Adjustment arrows	Clearance above road edge	1500					
Post Type	Distance from carriageway	30					
Data fields	Port length 2	32	0			- L	
Maaaagaa	Post length 3		0				
wessages	Post length 4		0				
	Stub length		0				
	Post Dimensions	60.3 C	D		1500		
	Past wall thickness	2	.9				
	Post grade	C3	50			1.1.1.1.1	
	Slip base required	1	10		-		
	Stiffener type		1.				
	Support foundations Normal	Screw					
	Diameter	3	00				
	Depth	1	50			-	
	Panels and Stiffeners						
	Front		*				

Figure 4(a) – Main window

Some of the data fields are variable within a certain range. Selecting the up or down arrow as illustrated in Figure 4(b) allows adjustments to that field parameter.

Figure 4(b) – Data field adjustment

Ella Edit Malo							
Die Las Teib	EXAN	APLE		Job Cartion			
Constant Basts	1-0.0			Juo Secolar			
support Posts					-	-	
Number			_		1	2	
Spacing		Standar	d		0	-	
Clearance above road	i edge				1500	-	
Distance from carriag	en ay				0		
Kerb post length					32	250	
Post length 2						0	
Post length 3						0	
Post length 4							
Stub length							
Post Dimensions					60.3	op	
Post wall thickness						29	
Post grade					C	50	
Slip base required						No	
Soffenes type						1	
Support foundatio	ns	Normal	Scre	ew .			
Diameter					1	300	
Depth					1	750	
() () () () () () () () () ()							

4.1 Technical design data

4.1.1 Support details

The **Number** option illustrated in Figure 4.1.1(a) details the number of support posts and is the option to select to change the number of posts that may be varied.

Figure 4.1.1(a) – Number of support posts

lob Number	XAMPLE	Job Section		A	Sign Docition	1	Modified	Ves	;	
Job Number	LACION EL	Job Sectio	n	<u> </u>	Sign Position	,	Modified	inc.		
Support Posts	-			CHS Steel	1	RHS Steel				
Number	<		1			[1				
Spacing	Stand	ard	0 🚔							
Clearance above road e	lge		1500 🗘							
Distance from carriagew	ay		0 🔶							
Kerb post length			3250							
Post length 2			0							
Post length 3			0							
Post length 4			0							
Stub length			0							
Post Dimensions	1		60.3 OD			1500				
Post wall thickness			2.9							
Post grade			C350							
Slip base required	-		No	-						_
Stiffener type			1							
Support foundations	Norma	al Screw								
Diameter			300							
Depth			750							
Panels and Stiffeners				-						

Highlighting and typing value or clicking the up arrow will change the number of posts, as shown in Figure 4.1.1(b). This may be varied within a certain range.

Figure 4.1.1(b) – Adjust number of posts

Job Number	EXAMP	LE	Job Section	A		Sign Position	i Ī	1	Modified	Yes	
Support Posts					CHS Stee		RHS Ste	ėl			
Number	<							6			
Spacing	s	tandard	60	-				1			
Clearance above road	edge		1500	\$							
Distance from carriage	way			-							
Kerb post length			3	250							
Post length 2			3	250			T	_			
Post length 3				0							
Post length 4				0							
Stub length	E			0				-00			
Post Dimensions			60.3	OD			15	500			
Post wall thickness				2.9							
Post grade			(350							
Slip base required	- 0			No -					-		
Stiffener type				1							
Support foundation	ns N	lormal Scr	ew	_							
Diameter				300							
Depth				750				-			
Panels and Stiffene	rs										

Post spacings will also change with post numbers, as shown in Figure 4.1.1(c). A standard **Spacing** determined by the number of posts will initially be displayed.

Figure 4.1.1(c) – Spacing between the support posts

Job Number EXAM	MPLE	Job Sectio	n
Support Posts			
Number			2
Spacing	Standard		600 🗘
Clearance above road edge			1500 🗘
Distance from carriageway			0 🗢
Kerb post length			3250
Post length 2			3250
Post length 3			0
Post length 4			0
Stub length			0
Post Dimensions			60.3 OD
Post wall thickness	1		2.9
Post grade			C350
Slip base required			No
Stiffener type			1
Support foundations	Normal Sc	rew	
Diameter			300
			750

Selecting other spacings is allowed, as shown in Figure 4.1.1(d), and a **Reset** option returns to the standard spacings.

Figure 4.1.1(d) – Adjust post spacing

Job Number	EXA	MPLE		Job Section		
Support Posts	upport Posts					
Number					2 🗘	
Spacing		Reset			602 🚭	
Clearance above road	edge				1500 🗘	
Distance from carriage	way				0 🗢	
Kerb post length					3250	
Post length 2					3250	
Post length 3	Post length 3		0			
Post length 4					0	
Stub length	Stub length			0		
Past Dimensions					60.3 OD	
Post wall thickness		2.9				
Post grade					C350	
Slip base required					No	
Stiffener type					1	
Support foundation	ıs	Normal	Scre	ew		
Diameter					300	
Depth					750	
Panels and Stiffene	rs					

Clearance above road edge details the height of the sign from the road surface to the bottom of the sign, as shown in Figure 4.1.1(e).

Figure 4.1.1(e) – Clearance above road edge

	EVALADIE	Thomas and			
Job Number	EXAMPLE	Job Section			
Support Posts					
Number		2 🗢			
Spacing	Reset	602			
Clearance above roa	id edge	1500 韋			
Distance from carria	igeway	0			
Kerb post length		3250			
Post length 2		3250			
Post length 3		0			
Post length 4		0			
Stub length		0.			
Post Dimensions		60.3 OD			
Post wall thickness		2.9			
Post grade		C350			
Slip base required		No			
Stiffener type		1			
Support foundati	ions Normal s	icrew			
Diameter		300			
Depth		750			

Highlighting and typing value or clicking the arrows, as shown in Figure 4.1.1(f), will change height as required. The initial height of the sign is set according to the default settings (see Figure 2.1.2(f)).

Figure 4.1.1(f) – Adjust clearance above road edge

Lue Four Heil	p				
Job Number EXAM		APLE		Job Section	
Support Posts					
Number				1	*
Spacing		Standar	d	() ^ ~
Clearance above r	oad edge			1700	-
Distance from carr	iageway	1		()
Kerb post length				3	450
Post length 2		J			0
Post length 3					0
Post length 4					
Stub length		1			0
Post Dimensions		-		60.3	OD
Post wall thickness	5				2.9
Post grade				c	350
Slip base required					No
Stiffener type		T			1
Support founda	tions	Normal	Screw	N	
Diameter					300
Depth					750

Distance from carriageway, as illustrated in Figure 4.1.1(g), details the lateral clearance between the part of the sign nearest to the road and the edge of the kerb, or pavement.

Figure 4.1.1(g) – Distance from carriageway

🏴 Traffic Sign Struc	tures						
<u>File Edit H</u> elp		_					
Job Number	EXAMPLE	Job Section					
Support Posts							
Number		1 🔦					
Spacing	Standard	0					
Clearance above road	edge	1500 🜩					
Distance from carriage	way	1500 🗲					
Kerb post length		3250					
Post length 2		0					
Post length 3		0					
Post length 4		0					
Stub length		0					
Post Dimensions		60.3 OD					
Post wall thickness		2.9					
Post grade		C350					
Slip base required		No					
Stiffener type		1					
Support foundation	Normal Sc	rew					
Diameter		300					
Depth		750					
Panels and Stiffener	rs						
Front							

Highlighting and typing value or clicking the arrows will change distance as required, as shown in Figure 4.1.1(h). The initial distance of the sign from the road edge is set according to the default settings (see Figure 2.1.2(f)).

Figure 4.1.1(h) – Adjust distance from carriageway

File Edit Help		
Job Number	EXAMPLE	Job Section
Support Posts		
Number		2 🗘
Spacing	Standard	600 🗘
Clearance above road edge		1500 🗘
Distance from carriageway		2000 🗘
Kerb post length		3250
Post length 2		3250
Post length 3		0
Post length 4		0
Stub length		0
Post Dimensions		50 NB
Post wall thickness		2.9
Post grade		C350
Slip base required		No
Stiffener type		1
Support foundations	Normal Screw	
Diameter		300
Depth		750
Panels and Stiffeners		

Kerb post length, as illustrated in Figure 4.1.1(i), refers to the length of the post nearest the kerb (not including section underneath slip base or screw footing).

Figure 4.1.1(i) – Kerb post length

Job Number	EXAN	MPLE	-	Job Section	
Support Posts					
Number				2	*
Spacing		Standar	d	600	-
Clearance above ro	ad edge			1500	*
Distance from carri	ageway			2000	-
Kerb post length	<			3	250
Post length 2				3.	250
Post length 3					0
Post length 4					0
Stub length					0
Post Dimensions				60.3	OD
Post wall thickness					2.9
Post grade		1		C	350
Slip base required					No
Stiffener type					1
Support foundat	ions	Normal	Screv	v	
Diameter					300
					750

Post lengths 2, 3 and 4, as illustrated in Figure 4.1.1(j) refers to the length of the second, third and fourth nearest post to the kerb (not including section underneath slip base or screw footing).

Figure 4.1.1(j) – Post lengths

Traffic Sign Structur	es				
Eile Edit Help					
Job Number EX	CAMPLE	Job Section			
Support Posts					
Number	_	2	÷		
Spacing	Standard	600	-		
Clearance above road edg	je	1500	\$		
Distance from carriagewa	y	2000	\$		
Kerb post length		3.	250		
Post length 2		33	250		
Post length 3		0			
Post length 4			0		
Stub length			0		
Post Dimensions		60.3	OD		
Post wall thickness	-		2.9		
Post grade		C	350		
Slip base required			No		
Stiffener type			1		
Support foundations	Normal	Screw			
Diameter			300		
Depth			750		

Stub length, as illustrated in Figure 4.1.1(k), refers to the length of the post stub that sits inside the screw (if a screw footing is used), or that remains below the slip mechanism (if a slip is used).

Figure 4.1.1(k) – Stub length

lob Number	EXAN	IPLE		Job Sect	ion	
Support Posts						
Number					2	•
Spacing		Standar	d		600	*
Clearance above road	edge				1500	*
Distance from carriage	way				2000	÷
Kerb post length		3250				
Post length 2		3250				250
Post length 3		0				0
Post length 4			_			0
Stub length						0
Post Dimensions		60.3 OD				OD
Post wall thickness		2.9				
Post grade		C350				
Slip base required						No
Stiffener type						1
Support foundation	15	Normal	Scre	ew.		
Diameter						300
Depth						750
Panels and Stiffene	-					

The **Post dimensions** option is illustrated at Figure 4.1.1(I). For Circular Hollow Section (CHS), the measurement is the external diameter of the posts. For Rectangular Hollow Section (RHS), the measurement is the rectangular cross-section of the post.

Job Number	EXAN	APLE		Job Section		
Support Posts	-					
Number		-			2	\$
Spacing		Standar	d	6	00	0
Clearance above road	edge			hs	00	•
Distance from carriag	enay	-		20	00	0
Kerb post length					32	50
Post length 2					32	50
Post length 3						0
Post length 4						0
Stub length		-				0
Post Dimensions				60	30	20
Post wall thickness					1	2.9
Post grade					C3	50
Slip base required					1	No
Stiffener type						1
Support foundatio	ns	Normal	Scre	NW .		
Diameter					3	00
Depth					7	50
Panels and Stiffene	rs					

Figure 4.1.1(I) – Post dimensions

Post wall thickness, shown at Figure 4.1.1(m) refers to the thickness of the wall material.

Figure 4.1.1(m) – Post wall thickness

lob Number	EXAN	MPLE	Job Section
Support Posts			
Number			1
Spacing		Standard	0 🔅
Clearance above ro	ad edge		1500
Distance from carri	ageway		2000 🗢
Kerb post length			3250
Post length 2			0
Post length 3			C
Post length 4			C
Stub length		-	0
Post Dimensions			60.3 OD
Post wall thickness	4		2.9
Post grade			C350
Slip base required		-	No
Stiffener type			1
Support foundat	tions	Normal Sc	rew
Diameter		-	300
Depth			750
Panels and Stiffe	ners		

Post grade, shown at Figure 4.1.1(n), refers to the grade of steel used for the post.

Job Number	EXAN	MPLE		Job Section	
Support Posts					
Number				1	*
Spacing		Standar	d	0	1 >
Clearance above ro	ad edge			1500	*
Distance from carria	ageway			2000	*
Kerb post length				32	250
Post length 2					0
Post length 3					0
Post length 4					0
Stub length					0
Post Dimensions				60.3	OD
Post wall thickness	1				2.9
Post grade				C	350
Slip base required		-	_		No
Stiffener type					1
Support foundat	ions	Normal	Scr	ew	
Diameter		-			300
Depth					750
Panels and Stiffe	ners				

Figure 4.1.1(n) – Post grade

Slip base required, as shown in Figure 4.1.1(o), indicates previous selection of post without Slip Base. This would be Yes if Slip Base was initially selected.

Figure 4.1.1(o) – Slip base required

ob Number	EXAMPL	E	Job Section
Support Posts			
Number	1 F		1 🗢
pacing	St	andard	0 =
Clearance above road e	edge		1500 🗘
Distance from carriage	way		2000 🤤
Kerb post length			3250
Post length 2			0
Post length 3			0
Post length 4			0
Stub length			0
Post Dimensions			60.3 OD
Post wall thickness			2.9
Post grade			C350
Slip base required			No
Stiffener type	-		1
Support foundation	s No	armal So	rew
Diameter			300
Depth			750
Panels and Stiffener	s		

Stiffener type, illustrated at Figure 4.1.1(p), shows one of two types of stiffener, designated as Type 1 and Type 2.

Figure 4.1.1(p) – Stiffener type

lob Number E	XAMPLE	Job Se	tion			
Support Posts						
Number			1	*		
Spacing	Standard	1	0	K b		
Clearance above road ed	ge		1500			
Distance from carriagewa	iy .		2000	÷		
Kerb post length			3	250		
Post length 2				0		
Post length 3		0				
Post length 4				0		
Stub length				0		
Post Dimensions			60.3	OD		
Post wall thickness				2.9		
Post grade			C	850		
Slip base required	-			No		
Stiffener type				1		
Support foundations	Normal	Screw		_		
Diameter				300		
Depth				750		
Panels and Stiffeners						

4.1.2 Footing details

Support foundations – Normal, as shown in Figure 4.1.2(a) shows the diameter of the hole for normal concrete footings / diameter of screw.

Figure 4.1.2(a) - Diameter of hole / screw

the Fort Helb	EV.+	1015			1		
ob Number	EXAI	MPLE	Job Sect	ion	1		
Support Posts							
lumber				1	*		
pacing		Standard		0	X B.		
learance above roa	ad edge			1500	÷		
istance from carria	igeway			2000	÷		
erb post length				32	50		
ost length 2					0		
ost length 3		0					
ost length 4		0					
tub length			0				
ost Dimensions			60.3 OD				
ost wall thickness		2.9					
ost grade				C3	50		
ip base required				1	٧ó		
tiffener type					1		
upport foundat	ions	Normal	Screw				
liameter				3	00		
lepth				7	50		
anels and Stiffe	ners			-	-		

Click the tab for **Support foundation** to launch the dialogue box. Select either *Normal* or *Screw* footing as shown in Figure 4.1.2(b).

Figure 4.1.2(b) – Change footing type

Support foundations	Normal Screw
Diameter	200
Depth	900
Panels and Stiffeners	
Front	

Support foundations – Screw, illustrated in Figure 4.1.2(c) shows the depth of hole from the surface to the end of the post, not including the depth of concrete underneath the post / length of screw.

Figure 4.1.2(c) – Depth of hole / length of screw

rile Fait Helb	-	101.5			
Job Number	EXAN	NPLE	Jo	ob Section	
Support Posts					
Number					1
Spacing		Standard			0
Clearance above roa	ad edge			150	0 🗘
Distance from carria	geway			200	0 🗘
Kerb post length					2500
Post length 2					0
Post length 3					0
Post length 4					0
Stub length					900
Post Dimensions				60.	3 OD
Post wall thickness					2.9
Post grade					C350
Slip base required					No
Stiffener type					1
Support foundati	ions	Normal S	crew		
Diameter				\sim	200
Depth					900
Panels and Stiffer	ners				_

4.1.3 Sign and stiffener details

As shown in Figure 4.1.3(a), moving the cursor over each **Panels and stiffeners** sign box displays a small window that shows information relevant to each sign face.

Figure 4.1.3(a) – Sign and stiffener details

		i i	i vacuiuus	
	Support foundations	Normal Screw	Sign	1
	Diameter	200	Width	1000
	Depth	900	Height	1000
	Panels and Stiffeners		Stiffeners	3
1			Spacing	450
$\overline{\ }$	Front		Brackets	3
			Front	

To adjust the method by which the required number of stiffeners is calculated, select **Stiffener spacing** options from the **Edit** menu as shown in Figure 4.1.3(b).

Figure 4.1.3(b) – Stiffener spacing options

File Edi	t Help	
Job N	Sign Details	J
Supp	Environment Conditions	
Numt	Stiffener Spacing	1
Spacir	Notes	0 🚭
Cleara	Clear Zone	1500 🗢
Distance r	Default Values	0

Selecting **Stiffener spacing options** from the **Edit** menu will launch the **Stiffener spacing** dialog box, shown in Figure 4.1.3(c). Spacings and distances may be varied within a certain range by clicking on the arrows.

Figure 4.1.3(c) – Stiffener spacing

P Stiffener Spacing	×
Spacing Increment	5
Minimum Stiffener Spacing	250
Maximum Stiffener Spacing	500
Minimum distance between Stiffeners and Sign Edge	50
Maximum distance between Stiffeners and Sign Edge	150
Use ES-126	6-1999 Setting
Save Current a	as Custom Setting
Use Cus	tom Setting
Discovered I	

TraSiS automatically calculates the most efficient stiffener configuration base on the settings in this form.

Additionally, provision is made for users to specify custom settings by adjusting the values above and selecting the lowest button of the three: **Use custom settings**.

4.1.4 Post type selection

Refer to TRUM Volume 3 Part 5 for instructions on the selection of appropriate post sections.

It is not always possible to construct a sign using a particular post type.	
---	--

Support posts – CHS steel, illustrated in Figure 4.1.4(a), specifies that the post(s) be made of circular hollow section. Refer to Standard Drawing SD1363.

Figure 4.1.4(a) – Circular hollow section steel

Job Number	EXAMPLE	Job Section	A	Sign Position	1	Modified	Yes	
Support Posts			CHS St	teel RHS S	iteel			

Support posts – RHS steel, illustrated in Figure 4.1.4(b), specifies that the post(s) be made of rectangular hollow section. Refer to Standard Drawing SD1363.

Figure 4.1.4(b) – Rectangular hollow section steel

Job Number	EXAMPLE	Job Section	A	Sign Position	1	Modified	Yes
Support Posts			CHS St	teel RHS S	téel		

4.1.5 Message box

The **Message box**, shown in Figure 4.1.5, displays any warning or errors regarding the structural design. Most warnings are to inform that various aspects of the sign do not meet standard guidelines. Others indicate that no standard sign structure is possible for the specified conditions. The red post signifies an error in post length.



Figure 4.1.5 – Message box: warnings and / or errors

5 Sign storage

5.1 Storage department

TraSiS stores all of its signs in a database format organised by job, section and location, as shown in Figure 5.1(a).

Figure 3	5.1(a)) – Data	base
-----------------	--------	----------	------

PLoad a Sign	Structural Design	-		×
Selected Design		1000		
Job Code	EXAMPLE	Load	Design	
Job Section	A	C	ancel	
Sign Position	1	Job Ma	nagemen	t
A B B B B C				

To rename a *Sign*, *Job Section* or an entire *Job*, click on the required folder icon in the stored signs area, then click on the name of the file, now bolded. Type in the new name as required and click the **Rename** button, as shown in Figure 5.1(b).

Figure	5.1(b)	– Ren	aming
--------	--------	-------	-------

elected Design		
ob Code	C.	Rename
ob Section	1	Cancel
Sign Position	New name	Job Management
1		
1 2 EXAMPLE		

The **Job management** feature, shown in Figure 5.1(c), selects which jobs appear in the storage department windows, preventing the window from becoming crowded with older jobs.

Clicking the **Job management** button will launch a dialog box from where the job codes can be enabled (displayed in the **Load a sign structural design** box) or disabled (hidden).

Once modified, clicking the **OK** button will close the dialog box.

The **Job management** dialog box shows the particular database location and permits relocation of files.

Figure 5.1(c) – Job management

Selected Desig	n		
Job Code	EXAMPLE	Rename	
Job Section	A	Cancel	
Sign Position	1	Job <u>Management</u>	
EXAMPLE		Iob Management	- 🗆 🗙
1 		✓ EXAMPLE	ОК
I BB		☑ 1	Cancel

The database that stores the signs can be found as a gsddb.mdb file, residing in the TraSiS directory. The sign storage commands are accessible from the **File** menu, as shown in Figure 5.1(d).

Note: The EXAMPLE database is read-only and any new signs need to be saved in a custom created database (see Section 5.2).

Figure 5.1(d) – Storage commands

ile	Edit Help	
	New	Ctri+N
	Open	Ctrl+O
	Close	Ctrl+F4
	Save	Ctrl+S
	Save As	Ctrl+A
	Rename	Ctrl+R
	Delete	Del
	Print	
	Exit	Alt+F4

Extra databases can be developed, by copying, renaming and then editing the original database as necessary. A new database can also be created from the browse button in the job management dialogue, simply by navigating to the relevant folder and typing in the new filename. This would avoid having to copy and edit the original database.

These databases may then be retained or transferred to other locations by copying the relevant database gsddb.mdb file. Selection of a particular database can then be made from the relevant .mdb files in the TraSiS directory.

5.2 How to save a sign in a custom database

In order to save a newly created sign, click on **File**, **Save As**, **Job Management**, as shown in Figure 5.2(a).

Figure	5.2(a)	- Step	1
--------	--------	--------	---

Setellara C									
Jatabase	Program Files (x	86)\TMR\TraSiS\Resou	rces\Gsddb.accdb						
ob Number 2		Job Section	2	Sign Por	sition	2	Mod	ified	Yes
Support Posts			CHS Steel		RHS S	teel			
Number		2 🗘			0				
pacing	Standard	1200 🗘	Save Curre	ent Sign Str	uctural D	esian As		- 0	×
learance above road ed	ge	1500 🗢	Selected Desi	ian		4. C		_	-
listance from carriagewa	iy .	0	Job Code	2				Save A	s.
erb post length		3300	Job Section	2				Cancel	
ost length 2		3300	Sign Portition	12			=	Carice	-
ost length 3		0	Jigit Fostdori	1				Job Manage	sment
ost length 4		0	1 EXAMPLE						
tub length		0							
ost Dimensions		60.3 OD							
ost wall thickness		2.9							
ost grade		C350							
lip base required		No							
tiffener type		1							
upport foundations	Normal Scre	ew							
liameter		300							
		250							

Then click on the three ("...") as shown in Figure 5.2(b).

Figure 5.2(b) – Step 2

ile Edit Help									
Database	C:\Pr	ogram Files (x8	6)\TMR\TraSiS\Reso	urces\Gsddb.accdb					
ob Number	2		Job Section	2	Sign Position	2		Modified	Yes
upport Posts				CHS Steel	RHS	Steel			
umber			2 🗘		2	_			
acing		Standard	1200 🗘	P Save Corre	nt Sigh Structural	Desion A	ş.	-	B 8
earance above roa	d edge		1500 🗢	Selected Desi	gn			-	
stance from carriag	geway		0 🗢	Job Code	2				Save As
erb post length			3300	Inh Managem	ent	-	n x		Cancel
ost length 2			3300	lob Codes	CHL			Lab A	former
ost length 3			٥	EXAMPLE	▼EXAMPLE		OK	dot	vanagement
st length 4			D				Cancel		
ub length			0	3					
ust Dimensions			60.3 OD						
ist wall thickness			2.9						
ist grade			C350						
p base required			No						
iffener type			1						
apport foundation	ons	Normal Screw	N 1						
ameter			.300						
epth			750			-			
anels and Stiffen	ers			Current Database			-		
Econor				C:\Program Files ()	(86)\TMR\TraSiS\F	Resources	Gdd	$\mathbf{)}$	

Browse to a location on your hard drive or network drive different than the location of the default database. Enter the name of the new database and click **Open**, as shown in Figure 5.2(c).

Figure 5.2(c) – Step 3

P Open					×
← 🥣 × ↑ 🗖 > This	PC > Desktop	Y	Ö	, Search Desktop	
Organize • New folder) · I	0
🖈 Quick access	^ Name		^	Date modifie	d
Desktop	*	No	items	match your search.	
Downloads	1				
Documents	* v <				4
File <u>n</u> ame	Projects		Ŷ	Microsoft Access dataBases (*.	a v
				Open Cancel	

Click **Yes** on the following screen as shown in Figure 5.2(d).

Figure 5.2(d) – Step 4

Question



Click **OK** on the following screen as shown in Figure 5.2(e).

Figure 5.2(e) – Step 5

P Job Management	-		×
Job Codes		C	K
	1	Car	ncel
Current Database			
C:\Users\LARG\Desktop\Projects.a	ccdb		

Click **Save As**, as shown in Figure 5.2(f) and the sign will be saved in the newly created database.

Figure 5.2(f) – Step 6

Save Current	Sign Structural Design As	- 0	×
elected Design			É.
ob Code	2	Save As	
ob Section	2	Cancel	
ign Position	2	Job Management	prove of

6 Clear zone

6.1 Understanding clear zone

The purpose of the **Clear zone** is to minimise the risk for errant motorists by establishing a minimum distance beside the road that must be clear of obstructions. TraSiS automatically calculates the appropriate clear zone distance for a roadside cross-section while taking into account parameters such as speed environment, road curvature and Annual Average Daily Traffic Flow (AADT). The clear zone distance is not a precise measurement; rather, it is an indicative guide to assist in the application of engineering judgement to a particular situation.

The clear zone module is launched from the Edit menu, as illustrated in Figure 6.1(a).

Figure 6.1(a) – Clear zone



Figure 6.1(b) illustrates the clear zone module screen.

Figure 6.1(b) – Clear zone module



6.2 Clear zone window

As shown in Figure 6.2, the window is divided into two main sections; a graphical display of the roadside on the left, and a column on the right that contains controls for the clear zone parameters and other data displays.





6.2.1 Parameters

As shown in Figure 6.2.1(a), use the check box to indicate whether the road is on a curve or not, and if so, adjust the curve radius using the scroll bar. Road curvature with radius greater than 900 m is considered to be comparatively straight, while a minimum radius of curvature exists for each speed environment.

Figure 6.2.1(a) – Road curvature



As shown in Figure 6.2.1(b), **Barrier distance** specifies if a barrier is employed on the roadside and, if so, the distance from the roadside to the barrier that can be adjusted using the scroll bar.

Figure 6.2.1(b) – Barrier distance

Barrier	
Distance (mm)	2789 🗢

As shown in Figure 6.2.1(c), **Speed environment** is either the 85th percentile speed of all traffic on the road, or if this is unavailable, then the posted speed limit.

Figure 6.2.1(c) – Speed environment



As shown in Figure 6.2.1(d), **Annual Average Daily Traffic Flow** (AADT) is traffic volume in units of vehicles per day.

Figure 6.2.1(d) – Annual Average Daily Traffic Flow

AADT

750 - 1500 Vehicles/Day *

6.2.2 Clear zone distance

As shown in Figure 6.2.2(a), **Clear zone distance – level terrain** is the calculated clear zone distance for a level slope using the given parameters.

Figure 6.2.2(a) – Level terrain

Clear Zone			
Level Terrain	9.000m		

As shown in Figure 6.2.2(b), **Clear zone distance – actual terrain** is as **Clear zone distance – level terrain but** considers the slope details as specified for the sign location. Currently, no algorithm exists to calculate clear zone distance for sections with both cut and fill slopes; therefore, in this circumstance, TraSiS returns a message indicating that the slope section is too complicated to analyse.

Figure 6.2.2(b) – Actual terrain

Actual Terrain 2.789m

7 Printing

7.1 Accessing the print commands

TraSiS includes three different Print forms:

- Design form
- Order form; and
- Summary form.

As shown in Figure 7.1, select the appropriate form using the **Print** option from the **File** menu.

Figure 7.1 – Printing forms available

11	Fraffic Sign S	tructures				
File	Edit Help)	-			
	New	Ctrl+N	MP	LE	Job Section	
	Open	Ctrl+O				
	Close	Ctrl+F4			1	-
	Save	Ctrl+S	da	red.	0	
	Save As	Ctrl+A		10	0	~
	Rename	Ctrl+R			1500	~
	Delete	Del			0	N
	Print		•	Design Form	Ctrl+D	25
	Exit	Alt+F4		Order Form	Ctrl+E	1
Post	length 3			Summary Forr	n Ctrl+M	1

7.1.1 How to print design and summary forms

Clicking on one of the three options available will launch the **Print job selection** form shown in Figure 7.1.1(a). This procedure is common for printing any of the three forms; however, the procedure varies slightly form this point forward, as shown in sections 7.1.1(b)–(d).

On the Print job selection form to select the sign for printing, follow the steps:

- 1. Click the appropriate **Job code section** and **Position**.
- 2. Information on the **Current print status** will appear.
- 3. Click the Add button to locate the sign in the Signs selected to print box.
- 4. Click the **Print setup** button to set the printer requirements.
- 5. This will then launch the **Print setup** menu box.
- 6. Select printer settings.
- 7. Click **OK** to close the **Print setup** box.
- 8. Return to the **Print job selection form**.
- 9. Select OK to print.

Figure 7.1.1(a) – Print selection

↓ 1 ▲ EXAMPLE ▲ A 1 ↓ B ↓ B ↓ BB ↓ C ↓		rrint Design Form Print Setup Close ob Management
	Print	
Add 1 1 Remove	General	
Job Code Job Section Sign Position Printed EXAMPLE A 1 21/05/2020	Sadobe PDF Sax Microsoft Print to PDF Status: Ready Location: Comment Page Range All Selechon Comment Page Pages: Enter either a single page number or a single page range. For example, 5-12	Microsoft XPS Document Writer OneNote for Windows 10 Send To OneNote 2016 Preferences Find Printer Number of copies: 1

Figure 7.1.1(b) shows a sample **Design** form.

Figure 7.1.1(b) – Print job selection: Design form

22/05/2020	Print Design Form J	ob Selection - Design Form	Page 1
Job Code EXAMPLE	Job Section A	Sign Position 1	
Location Details		Slope Details	
Wind Region Exposed Terrain	Region B No	Segment Length Height 1 30000 0	
Risk Category Foundation Soil Side of Road	Low Impact Risk Loose to Medium Dense Sand Left	1.175.7	
Distance from carriageway Road Height	0 1500		
Sign Face Details			
Detail	Front		
Sign Code	1		
Sign Width	1000		
Sign Depth Sign Separation	0		
Sign Stiffener Details			
Detail	Front		
Stiffener Tyne	1		
Number of Stiffeners	3		
Stiffener Spacing	450		
Number of Brackets	3		
Support Design Detail	s	<u> </u>	
Support Details		1	
Number 1			
Spacing 0			
Kerb Post Length 3250			
Port 2 Length 0			
Post 3 Length 0			
Post A Length 0			
Stub Length 0			
Stub Length 0		and the second se	
Post Dimensions 00.5 C			
Post wall Inickness 2.9			
Sin Page Required No.			
sup base required 140			
Footing Details			
Footing Type Norm.	al	1500	
Diameter 300			
Depth 750			
	1		
Warnings, Errors and S	suggestions		
T C'C			Version 4.0
Trasis			10121014.0

Figure 7.1.1(c) shows the **Notes** page which is printed along with the **Design** form.

Figure 7.1.1(c) – Notes page

22/05/2020	Print Design Form Job Sele	ection - Design Form	Page 2
Job Code EXAMPLE	Job Section A	Sign Position 1	
Notes These notes are printed a	is part of the design form printout		
TraSiS			Version 4.0

Figure 7.1.1(d) shows the **Summary** form which contains structural data for each sign in a condensed form under the headings:

- position number
- sign code
- sign details
- stiffener details
- support details
- support length details
- stub, and
- footing details.

The form fits the details of up to 40 signs per page, arranged according to Job.

Figure 7.1.1(d) – Summary form

22/05/	2020					P	rint S	um	m	ary	/ Fo	rm J	ob Sel	ection	1 - S	um	nma	ary	For	m					rage
osition	Sigr	i Sign	Details		-			1	Stiffe	nerl	Details		Support D	etails		-	_		Suppo	ort Lei	ngth D	etails	Stub	Footing De	tails
lo.	Cod	e Widt	h Dept	h Layou	t Separation	Dist. fro	m Road H	eight	Туре	Nun	n Spaci	ng Brac	ket Type N	um Spacin	g Dim	Wal	I Grade	e Base	Kerb Post	Post 2	Post	Post	4 Length	Type Diam	. Dept
ob: EX	AMPL	E Sect	ion: A				,																		
ob: EX.		E Sect	100n: A	Front	0	0	1500		1	3	450	8	CHS Steel 1	0	6030	D 29	C350	Rigid	3250 J					Normal 300	750
Tra	sis																							Ver	sion 4

7.1.2 How to print order forms

The **Order** form shown in Figure 7.1.2 contains all data necessary to order the correct structural members:

- requisition number (see Note);
- job code, job section and sign position
- sign face details
- stiffener details
- support details
- stub details, and
- fitting details.

Note: The form fits details of up to 10 signs per page.

The print process includes a prompt for the requisition number that appears at the top of the page.

Figure 7.1.2 – Order form

22/05/2020		Print Order Form Job Selection - Order Form	Page 1
Requisition Nu	iber: 1		
Job Code Job Section Sign Position	EXAMPLE A 1		
Sign Face Details Sign Code Sign Layout Width Depth Area Legend Class Legend Colour Background Class Background Colou	1 Front 1000 1 Vanous: Black CAL Vanous: White		
Stiffener Details Type Number Spacing	1 3 450		
Support Details Type Number Dimension Wall Thickness Material Grade Kerb Post Length Post 2 Length Post 3 Length Post 4 Length Base Type Overhang	CHS Steel 1 603 OD 2.9 (350 3250 Rigid		
Stub Details Type Number Dimension Wall Thickness Material Grade Stub Length			
Fitting Details Number Dimension	3 60.3 OD		
TraSiS			Version 4.0

8 Warnings and errors

TraSiS communicates warnings or errors through the **Message box**. Following are some commonly displayed warnings and errors.

Warning or error	Probable cause					
Insufficient terrain information has been defined.	Total horizontal length of the roadside slope is less than the width of the sign face.					
A combination of large sign area and/or high clearance height has resulted in no solution being found for the stated Wind region and Exposure settings.	This error generally occurs on signs with large areas and heights, especially with strut signs – not always literal.					
Only one front sign is allowed for truss designs.	The user is attempting to view a truss structure for two or more sign faces.					
Only normal concrete footings are allowed for truss designs.	The user is attempting to use screw footings on a truss support.					
Post 2 clearance is x and needs to be at least 1500.	The minimum post clearance is required for the safety and courtesy of pedestrian traffic. Post clearance is calculated by subtracting 175mm from the road height.					
Post 1 clearance is x and needs to be at least 2100.	As stated previously; however, greater clearance is required for slip base signs.					
Post 2 clearance is x and needs to be less than 10,000.	The maximum post clearance for CHS and RHS posts is 10m.					
Post spacing must be greater than 1500mm for slip base supports – signs less than 1700mm that require two posts may be excluded.	Post spacing is critical for only slip base signs. Note: For some situations, it may not be possible to find a suitable design that can be built inside a clear zone.					
Post spacing is too wide for the smallest signs' width	For a sign panel, the minimum overhang beyond the supports is 100mm					
Post 2 clearance is x and needs to be less than 3250.	The maximum post clearance for truss posts is 3250mm					
Design eccentricity is too large (difference between tallest and shortest posts).	In a strut support sign, the difference in length of any two posts cannot be more than 500mm.					
Cross-section data are too complicated to analyse.	When the roadside cross-section has both cut and fill slopes, this message appears in the Clear zone window.					
Sign panel height is greater than twice the clearance height. A slip base design is not possible for this situation.	For slip base designs, the clearance height must be more than half the sign panel height					
Sign is too wide to be handled by this program.	Sign width must be less than, or equal to 9600mm.					
I can't save a sign to the default database.	The default (EXAMPLE) database is read-only and any new signs need to be saved in a custom created database (see Section 5.2)					

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