ASSEMBLY SEQUENCE FOR PHOTO ELECTRIC (PE) CELL MOUNT
(Refer Notes 1 and 2)

1. Turn the hexagon nut to 25-30 Nm after all parts of mount are assembled.
2. Screw photocell (part 508 – standard drawing 1399) into PE cell mount until snug and the inner O-ring is compressed sufficiently to be water tight.
3. Dimensions are in millimetres unless shown otherwise.
4. All cable entry ports to be capped.
5. Contractor to ensure correct glands/reducers are ordered from switchboard suppliers.