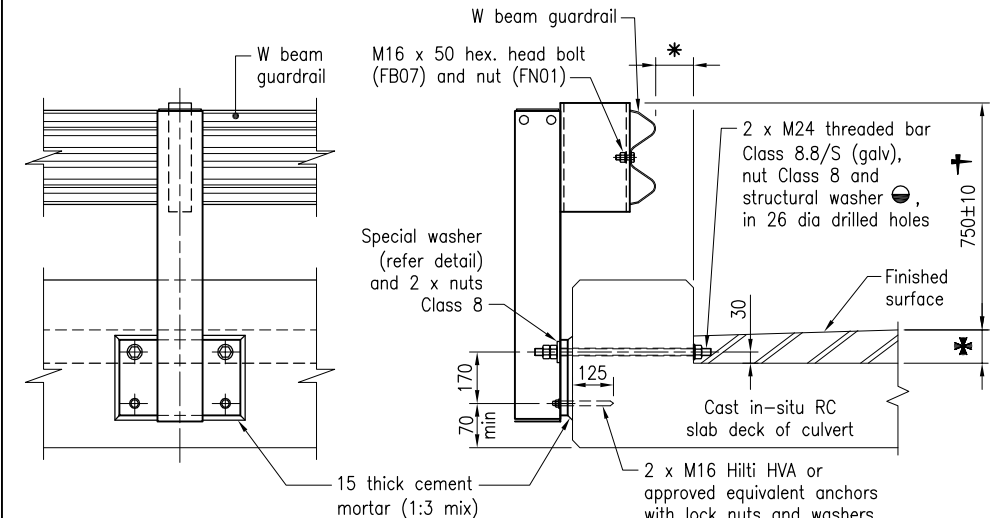
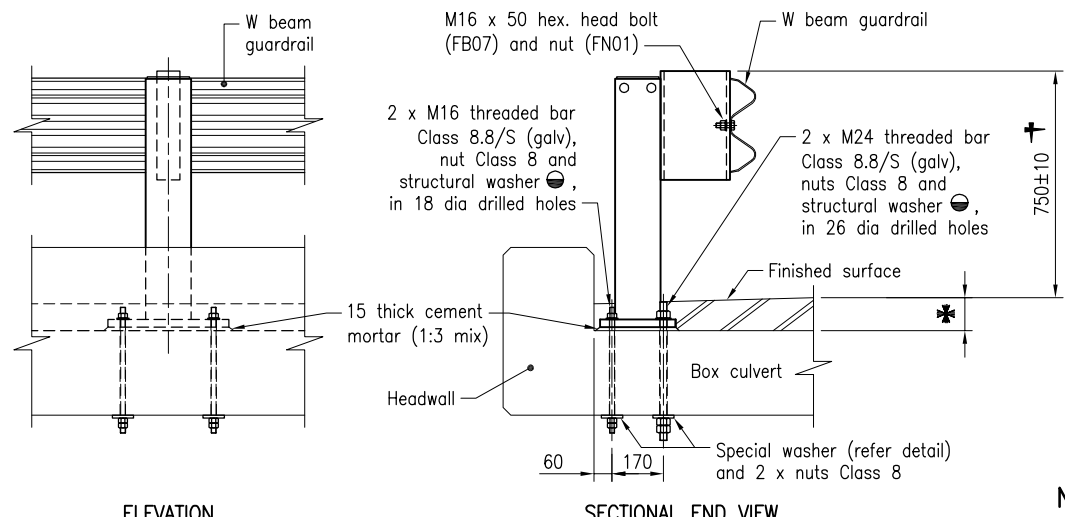


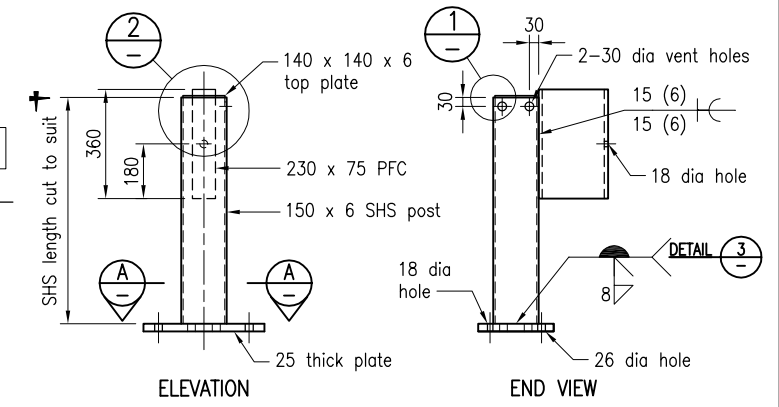
- Tack welding to threaded bar is not permitted.
- † SHS posts shall be cut to length and installed such that 750±10 height is provided to finished surface.
- * Maximum depth of cover over culverts shall be 600.
- * Guardrail spacing behind kerb 200 desirable, 300 maximum.



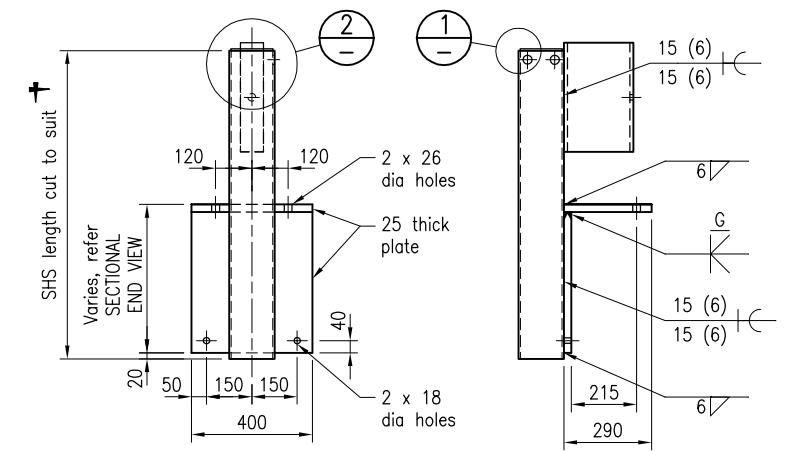
ELEVATION SECTIONAL END VIEW
GUARDRAIL POST TYPE 1 – ATTACHMENT TO RC SLAB DECK CULVERT
 Square and Skewed Culverts



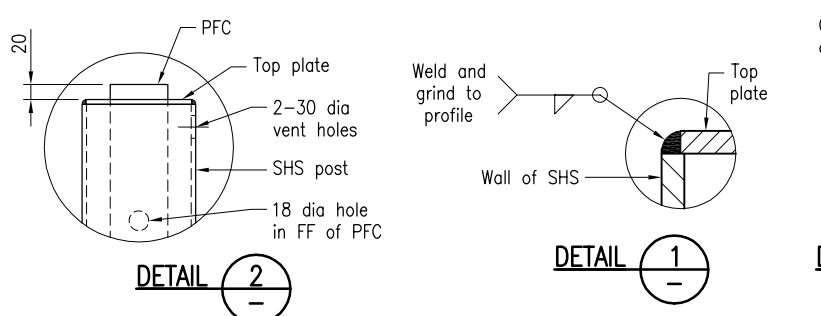
ELEVATION SECTIONAL END VIEW
GUARDRAIL POST TYPE 2 – ATTACHMENT TO BOX CULVERT WITH HEADWALLS
 Square and Skewed Culverts



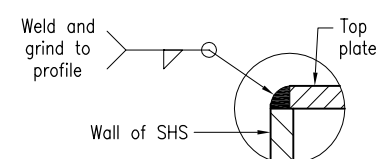
ELEVATION END VIEW
GUARDRAIL POST TYPE 2 – FABRICATION DETAILS



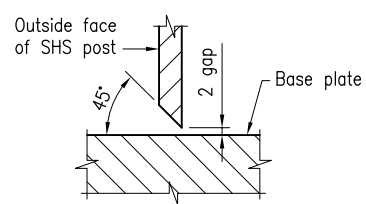
ELEVATION END VIEW
GUARDRAIL POST TYPE 3 – FABRICATION DETAILS
 Refer Guardrail Post Type 2 for all other fabrication details



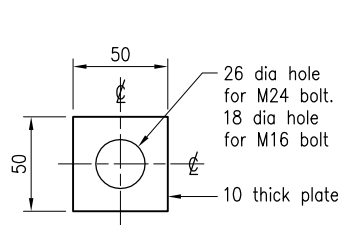
DETAIL 2



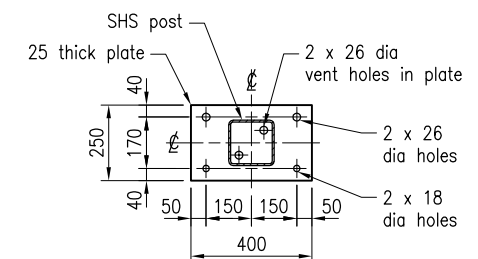
DETAIL 1



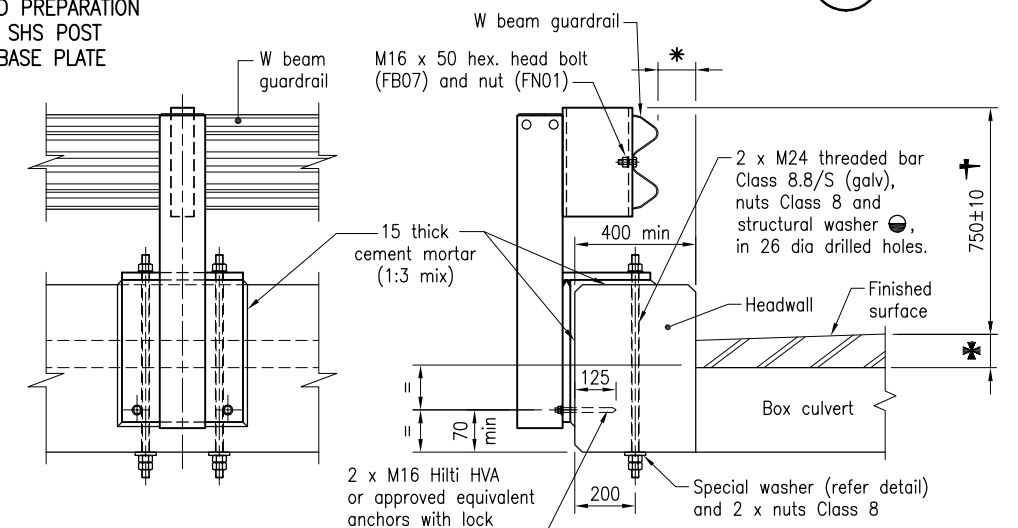
DETAIL 3 WELD PREPARATION FOR SHS POST TO BASE PLATE



SPECIAL WASHER DETAIL



SECTION A BASE PLATE



ELEVATION SECTIONAL END VIEW
GUARDRAIL POST TYPE 3 – ALTERNATIVE ATTACHMENT TO BOX CULVERT WITH HEADWALLS
 This option only to be used with fully reinforced headwall, that is integrated with the deck slab SQUARE CULVERTS ONLY

NOTES:

1. BARRIER SELECTION CRITERIA: For W beam rail barrier approaching or traversing over culverts, a suitable road safety barrier design solution shall be adopted after the design in SD1474 (that is, 1.0m long posts and 1.0m minimum offset to hinge point) has been deemed impossible. Suitable solutions that may then be investigated in conjunction with the Road Planning and Design Manual are in the following order of preference: (i) Option 1, then 2, then 3 in SD1474, and then (ii) Options 4, then 5 then 6 in SD1490, and then (iii) Post Type 1, then 2, then 3 in this drawing. The Post Type 1, 2 and 3 detailed in this drawing are for attachment to EXISTING culverts where depth of cover is 600mm maximum. The design decisions leading to the adoption of a suitable solution shall be fully documented, including reasons why the preferred options listed previously have not been adopted.
2. THE GUARDRAIL shown in this drawing shall be in accordance with MRTS14.
3. STEELWORK shall be fabricated to the requirements of MRTS78. SHS Grade C450L0 to AS/NZS 1163. PFC Grade 300 to AS/NZS 3679.1. Steel plate Grade 350 to AS/NZS 3678. Bolts Class 8.8, nuts Class 8 and washers for Class 8.8 bolts to AS/NZS 1252. All lock nuts shall be Hex nuts Class 5 to AS 1112. All bolts, threaded bar and nuts shall be hot dip galvanized to AS 1214. All other steelwork shall be hot dip galvanized to AS/NZS 4680 unless shown otherwise. Prior to galvanizing all weld splatter and welding slag shall be removed.
4. WELDING symbols shall conform to AS 1101.3. All welding shall be to AS/NZS 1554.1. All welds except location tack welds shall be SP category. Welding consumables shall be controlled hydrogen type: for SHS G493 to AS/NZS ISO 14341-B or T493 to AS/NZS ISO 17632-B, for all other steelwork G49X to AS/NZS ISO 14341 or T49X to AS/NZS ISO 17632.
5. All dimensions shall be verified on site prior to commencement of work.
6. All dimensions are in millimetres.

- REFERENCED DOCUMENTS:
- Departmental Standard Drawings:
- 1474 Steel Beam Guardrail – Installation and Setout
 - 1490 Steel Beam Guardrail – Details for Installation of guardrail over Culverts where Depth of Cover is less than 1100
- Departmental Specifications:
- MRTS14 Road Furniture
 - MRTS78 Fabrication of Structural Steelwork

The purpose of This Standard Drawing is to provide typical standard details. The fitness for purpose of these details for a specific project shall be designed and certified by an RPEQ. The details specific to the project location shall be shown on the project specific drawings.

Department of Transport and Main Roads			
STEEL BEAM GUARDRAIL			
GUARDRAIL ATTACHMENTS TO EXISTING BOX CULVERTS – ASSEMBLY AND FABRICATION DETAILS		A3	Standard Drawing No
		Not to Scale	1491
			Date 7/18
A	B	C	D