

THRIE BEAM SLIP BASE POSTS TOP (P020)

NOTES:

- . RAILS are from 2.7 BMT Grade HA350 steel to AS/NZS 1594, treated to AS 1627 and hot dip galvanized to AS/NZS 4680 after fabrication. Rails are to be stamped 350/2.7 BMT (or similar). BMT = Base Metal Thickness.
- 2. POSTS are from 4.3 BMT plate grade HA300 in accordance with AS/NZS 1594. Posts to be welded to slip base plates in accordance with AS/NZS 1554.1. Weld splatter and welding slag to be removed. Posts and plates to be treated to AS 1627 and hot dip galvanized to AS/NZS 4680 after fabrication.
- 3. STRUT AND YOKE ASSEMBLY to have weld splatter and welding slag removed prior to hot dip galvanizing to AS/NZS 4680.
- 4. FLAME CUTTING of components is not permitted.
- 5. DIMENSIONS are subject to manufacturer's tolerances except where allowable tolerances are nominated.
- 6. ASSOCIATED STANDARD COMPONENTS:
- 6.1 Shelf angle: Refer std. dwg. 1476.
- 6.2 Slip base plates, slip base post bottom (P013), bearing plate and post section: Refer std. dwg. 1477.
- 6.3 Anchor bracket (B015) and delineation units: Refer std. dwg. 1478.
- 6.4 Bolts, nuts, washers and cable assembly: Refer std. dwg. 1479.
- 6.5 W beam rails and rail components: Refer std. dwg. 1480.
- 6.6 Thrie beam rails and rail components: Refer std. dwg. 1481.
- 7. ALL DIMENSIONS are in millimetres unless otherwise shown.

ASSOCIATED DOCUMENTS:

Department of Main Roads Manual of Standard Drawings Roads

Department of Main Roads Manual of Standard Specifications R This Standard Drawing is withdrawn.

REFERENCED DOCUMENTS:

Standard Drawings:

1476 Steel Beam Guardrail — Terminal Components

1477 Steel Beam Guardrail — Posts and Blockouts, S 1478 Steel Beam Guardrail — W Beam Anchor Bracke

Plate — Abraham Blockout.

1479 Steel Beam Guardrail — Bolts, Nuts, Screws and Wash

1480 Steel Beam Guardrail — Fabrication Details for W Bea 1481 Steel Beam Guardrail — Fabrication Details for Thrie E

Standard Specifications: Road Furniture

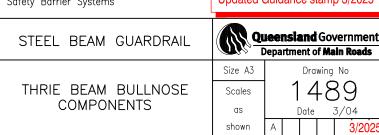
Australian Standards:

STRUT AND YOKE ASSEMBLY (P021)

AS/NZS 3845 Road Safety Barrier Systems

Terminal Components
Posts and Blockouts, Soil and W Beam Anchor Bracket — D Plate — Abraham Blockout.
Bolts, Nuts, Screws and Wast Fabrication Details for W Bea Fabrication Details for Thrie for T

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