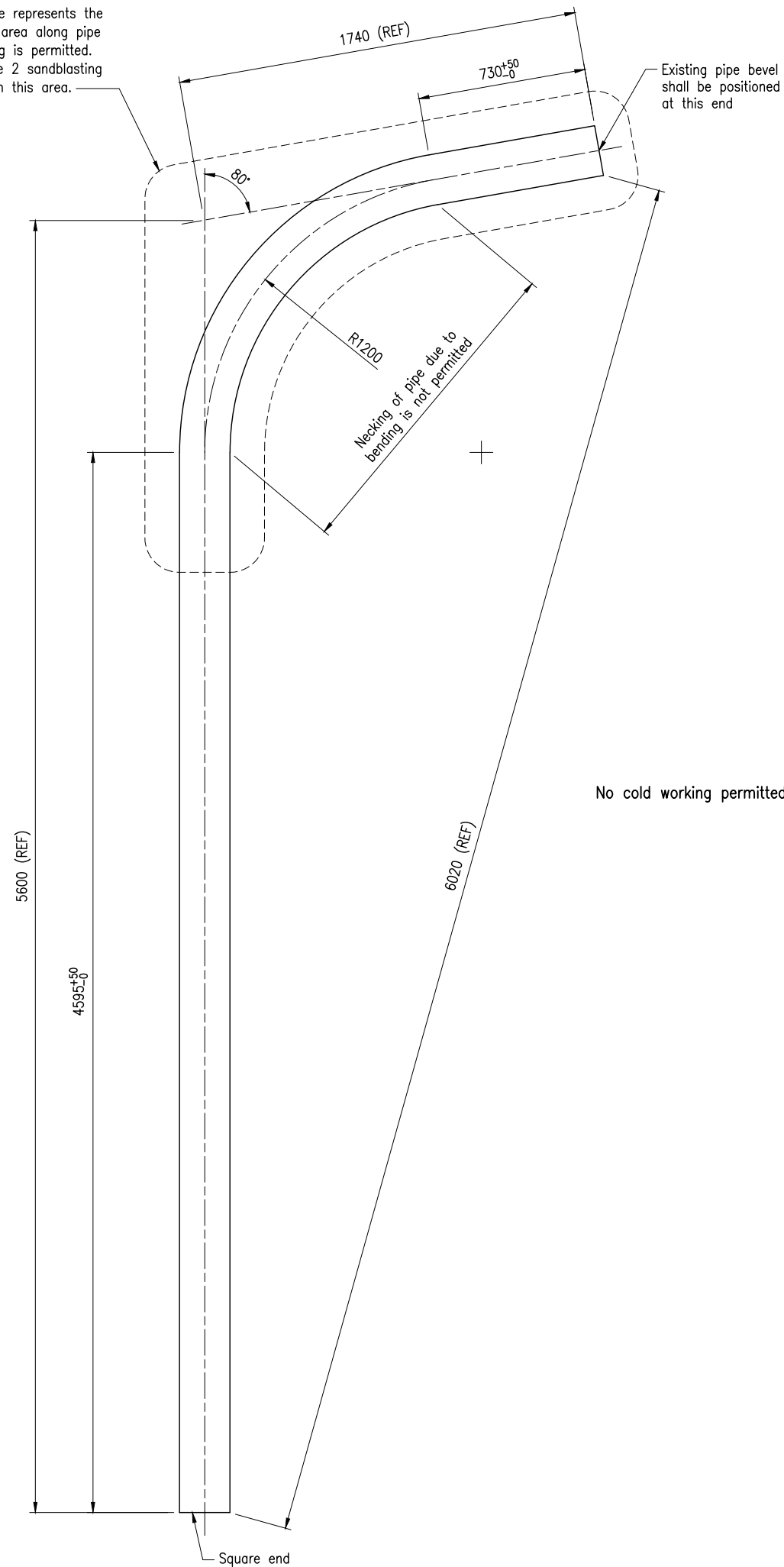




Dotted outline represents the approximate area along pipe where heating is permitted.
NOTE : Grade 2 sandblasting is required in this area.



NOTES:

1. This drawing supersedes TMR fabrication drawing 249616.
 Developed length = $7.0m^{+50mm}_{-0mm}$.
2. DESIGN CRITERIA: Type 'MC3' Mast Arm shall conform to AS 2339.
3. STEELWORK shall be fabricated to the requirements of MRTS78 and in accordance with AS 4100.
 CHS 219.1mm OD x 8.2mm C350L0 shall be to AS/NZS 1163.
 General tolerance : $\pm 20mm$.
 Order CHS in cut lengths of 7.0m.
 No cold working permitted.
 Sand blast all.
4. DIMENSIONS are in millimetres unless shown otherwise.

REFERENCED DEPARTMENTAL SPECIFICATION:
 MRTS78 Fabrication of Structural Steelwork

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TRAFFIC SIGNALS/ROAD LIGHTING			
CIRCULAR MAST ARM FABRICATION DETAILS		A3 Not to Scale	Standard Drawing No 1712 Date 3/2022
A	B		