Chapter 4

Project description
4.0 Project description

The purpose of this section of the revised assessment report is to provide a description of the project through the various project phases of planning, construction and operation. Particular emphasis has been given to the background of the SFRC and its relationship with other proposed projects. Other issues reported include:

- the alignment development and engineering process including discussion of the guiding design criteria
- detailed description of the proposed alignment
- project substantiation, discussion of alternatives and the need for the project

The SFRC is approximately 55km long, connecting the western railway line (south of Rosewood) with the interstate railway line at Kagaru. The SFRC crosses a number of waterways, including Western Creek, the Bremer River, Warrill, Purga, Sandy, Dugandan and Wild Pig Creeks. Bridge structures will be required for these waterway crossings. The SFRC also passes through the Flinders-Goolman Range, which is characterised by relatively steep elevations. Two tunnels (1050m and 200m respectively) will be required where the SFRC passes through the Flinders-Goolman Range. The SFRC alignment is described in greater detail in the following sections.

It should be recognised that the level of detail provided in various sections of the project description reflects the preliminary level of alignment design that has been undertaken as part of the study. Where appropriate, suitable recommendations have been made through the Environmental Management Plan (EMP) for impact mitigation measures required to be addressed during the detailed design phase.

4.1 Background

The Southern Freight Rail Corridor was first identified as a concept with the release in 2005 of the South East Queensland Regional Plan 2005-2026 (SEQRP) and subsequent South East Queensland Infrastructure Plan and Program 2005-2026 (SEQIPP). The project was at that stage known as the Southern Infrastructure Corridor (SIC), with the corridor seen as potentially supporting a variety of infrastructure including, road, rail and utilities. The SEQRP and SEQIPP did not show an accurate route for the SIC with the included plans intended to illustrate, at a regional scale, a potential connection between a possible future intermodal freight terminal at Purga (also identified in the SEQRP) and the SGR.

4.1.1 Previous studies

Parallel to the release of the SEQRP and SEQIPP, the then Office of Urban Management (OUM) commissioned the Southern Infrastructure Corridor Study (Maunsell, 2005b) which investigated at a broad level, potential routes for the SIC. The study focused on the feasibility of routes for a freight railway, as this infrastructure is more highly constrained by terrain (horizontal and vertical geometry) when compared to road and other utilities such as pipelines and powerlines.

At a similar time, The Coordinator-General (CG) commissioned the Purga Site Investigation Study (Maunsell, 2005a) which investigated the pre-feasibility of the Purga Identified Growth Area, as identified in the SEQRP, for industrial land uses including an Intermodal Freight Terminal (IFT) and a possible extension of the proposed Amberley Aerospace Park.

The Southern Infrastructure Corridor Study investigated eight (8) route options in total (3 northern, 4 central and 1 southern) for connecting the Western Rail Line to the Interstate SGR. All options included allowance for a potential IFT within the Purga Identified Growth Area and connected to the existing Western Railway via the Ebenezer rail loop (see Figure 4). The presence of the Goolman/Flinders Range was a major challenge for all options.

The study recommended that further investigation be undertaken with the focus being on options N1 and C3. The N1 option was subsequently deemed to be undesirable by Government, due to its proximity to existing urban areas and the planned future residential areas of Springfield, Ripley and Camira that were identified in the SEQRP. The N1 route option also posed potential conflict with the proposed Darra to Springfield passenger-only rail line.
It was considered that of the 8 options, the C3 route option represented the optimum route option for further investigation as it was removed from existing and planned urban areas, would avoid freight rail conflicting with the passenger network, and would ensure that both freight and passenger services could be operated in a timely and efficient manner. Accordingly, the C3 route option was selected by Government to form the basis for the current study.
Figure 4  Route Options from the Southern Infrastructure Corridor Study, 2005
4.1.2 Inland rail

Background

In June 2006 the Australian Government released the North-South Rail Corridor Study (Ernst & Young, 2006), which presented a high-level analysis of the various corridors and routes which had been proposed for a new Inland Railway between Melbourne and Brisbane. A large number of route (and in some cases alignment) options had been generated by various parties prior to 2006. From this base, the study developed a wide range of route combinations and then calculated the costs and benefits of various permutations and options. The study found that the preferred route for further investigation was the far western sub-corridor as shown in Figure 5.

The study also found that:

“Rail freight market share on the Melbourne to Brisbane route is estimated to increase from 30% to approximately…73% for the inland route. The rail tonnage is projected to increase to 8.6 million tonnes for the inland route (7.9 million tonnes on the inland route and a residual 0.7 million tonnes on the coastal route) by 2029. These tonnages would be somewhat lower with one of the route variants: namely, constructing an inland route from Melbourne to a point near Toowoomba and transferring the freight to trucks for the remainder of the journey to Brisbane. It is unlikely that building and operating a terminal close to Toowoomba and completing journeys through to Brisbane by truck would meet the expectations and requirements of customers.” (Ernst & Young, 2006)

On the 28th of March 2008 the Federal Government announced $15million in funding for the Australian Rail Track Corporation (ARTC) to undertake further investigations focused on the far western sub-corridor. The Inland Rail Study builds upon the earlier work and is intended to determine the optimum alignment of any future Inland Railway after taking into account the needs of potential users as well as possible engineering, planning and environmental considerations. As well as determining the route alignment, the ARTC study provides both the Government and private sector with information that will help guide their future investment decisions, including likely demand and an estimated construction cost.

The stated objectives of the study from the advertised Terms of Reference were to determine:

- the optimum alignment of the Inland Railway, taking into account user requirements and the economic, engineering, statutory planning and environmental constraints. The alignment will be sufficiently proven up so it can be quickly taken through the statutory planning and approval process and into detailed engineering design and construction, should a decision be taken to proceed
- the likely order of construction costs +/- 20%
- the likely order of below rail (infrastructure) operating and maintenance costs
- above rail operational benefits
- the level and degree of certainty of market take up of the alignment
- a project development and delivery timetable
- a basis for evaluating the level of private sector support for the project

The Stage 1 findings of the Inland Rail Study were released by ARTC in May 2009:

“After examining more than 50 options, the finding of the study is that the railway should follow existing rail lines from Melbourne via Albury to Cootamundra, Parkes, Narramine, Dubbo, Werris Creek and Moree to North Star near Goondiwindi; with new construction from North Star to Brisbane via Toowoomba. North of Parks the railway would require the upgrading of parts of the existing route, including minor deviations to improve its alignment.

Some sections of the route will be finalised in later stages of the study, including between Junee and Stockinbingal; a possible route from Premer to Emerald Hill avoiding Werris Creek; North Star to Yelarbon near Inglewood; and in the vicinity of Toowoomba.

Assessment of the proposed railway’s financial and economic performance is at an early stage. Work in Stage 1 was aimed at providing sufficient information for selection of the route. The route chosen for further analysis has the lowest overall capital cost. All options considered in a preliminary forward assessment do not appear to be financially, or economically, viable.
The cost of the project is driven largely by the difficult terrain from Toowoomba towards Brisbane. The capital cost of the route to be further analysed at its lowest preliminary estimate ranges from $2.8 billion to $3.6 billion.” (ARTC, 2009)

Figure 6 illustrates the route selected for further analysis in later stages of the Inland Rail Study, as well as the sections still to be finalised.
Figure 5  Far Western Sub-Corridor Option from North-South Rail Corridor Study, (Ernst & Young, 2005)
Figure 6  Inland Rail alignment for further study, including existing track and new track (ARTC, 2009)
Relationship to SFRC

Since 2005, TMR has been exploring options for alternative routes for a future dual gauge connection to a possible Inland Rail based on the difficulty that would be associated with upgrading the existing route, including conflicts associated with the electrified passenger network, impacts on urban areas and existing capacity constraints.

As mentioned above, the North-South Rail Corridor Study (Ernst & Young, 2006) outlined that connection of a future Inland Railway to Toowoomba with connection by road to Brisbane is unlikely to meet the expectations and requirements of potential users. Connection by rail from Toowoomba to Brisbane, and specifically Acacia Ridge and the Port of Brisbane, consists of two (2) main sections:

- upgrade of the existing narrow gauge rail alignment from Gowrie (west of Toowoomba) to Grandchester (west of Rosewood)
- provision of a new linkage from Grandchester to the existing Interstate standard gauge route (SGR)

Rail freight travelling from south-western Queensland to Acacia Ridge and the Port of Brisbane currently travels via Toowoomba, Rosewood, Corinda and Yeerongpilly. Upgrade of the Western Line from Rosewood to Yeerongpilly to cater for standard gauge trains and double-stacked container freight is not considered feasible given the highly urbanised nature of the corridor, capacity constraints and conflicts with the passenger network and inadequate clearance for double-stacked container trains from existing electrification infrastructure and the numerous existing bridge crossings.

Upgrade of the alignment from Gowrie to Grandchester has been subject to previous study by Queensland Rail and Queensland Transport in 2003. The study produced a preferred alignment for the corridor which removed the significant existing constraints on vertical and horizontal geometry through curve easing and the use of substantial lengths of tunnel at both the Toowoomba and Little Liverpool Ranges (see Figure 7).

The proposed alignment of the SFRC would tie in with the eastern extent of the proposed Gowrie to Grandchester alignment, completing the linkage between a future Inland Rail route to Toowoomba and the existing SGR. Future consideration would need to be given to required upgrades of the SGR between Bromelton and Acacia Ridge to allow for possible double-stacking (clearance) and the increase in anticipated freight volume (duplication/passing loops).
4.1.3 Intermodal freight terminals

TMR completed Stage 2 of the SEQ Intermodal Freight Terminal Study in 2008. The study examined and evaluated the need and preferred locations for additional intermodal land transport (road-rail) freight terminals within south-east Queensland over the next 20 years.

Key findings of the Study were as follows:

- inbound movements (including freight in transit through SEQ) will increase from 29Mt to 73Mt, whilst outbound movements will increase from 26Mt to 46Mt by 2026. This imbalance has the potential to change the cost structure of transport and influence the future location of industrial development and freight corridors required to service demand.
- this imbalance is expected to result in changing cost structures for road and rail, and will see rail capture a larger share of interstate freight traffic by 2026. By 2026 rail's percentage of the total freight task is expected to be Brisbane to Melbourne (50 - 65%), Brisbane to Sydney (20 - 30%) and North Queensland (40 – 50%)
- projected interstate freight movements passing through intermodal terminals are expected to increase to between 1.02 million and 1.38 million Twenty Foot Equivalent Containers (TEUs) per annum in 2026.
- the Acacia Ridge terminal has the potential for expansion, however existing road and rail constraints will limit capacity to 0.5 million TEUs per annum.
- as a result of increasing import / export trade, the capacity of the Brisbane Multimodal Terminal (BMT) at Port of Brisbane to handle domestic intermodal traffic is expected to reduce to between 0.06 million and 0.18 million TEUs per annum by 2026.
- a new IFT is expected to be needed between 2010 and 2020.
In light of these findings the study made the following recommendations regarding the short, medium and long term solutions for providing additional IFT capacity in the region:

- **Short term solutions (current to 2010)**
  
  An improvement in the operations and efficiency of the Acacia Ridge terminal and BMT will serve likely needs and provide adequate capacity to meet the increasing intermodal demands including Australia Trade Coast development.

- **Medium term solutions (2010-2020)**
  
  An additional site will be required to cater for approximately 650,000 TEU movements per annum, as a maximum. The most suitable existing site without substantial investment in additional infrastructure is Bromelton (assuming adequate non-transport infrastructure can be provided).

- **Long term solutions (beyond 2020)**
  
  Options include the development of a site at Greenbank (dependent on the long term strategy for the Greenbank Army Reserve) and the development of a site at Ebenezer (dependent on industry relocation and take-up of proposed industrial land to be developed south-west of Ipswich as well as a dual gauge rail line to the site either from the existing Interstate Line or the proposed Inland Rail Line when it occurs).

As a key connection between a future Inland Melbourne-Brisbane Railway and the SGR, the SFRC will play a potentially significant role in the determination of the preferred medium and long-term solutions for IFT capacity in the region. In particular, a terminal option at Ebenezer would be highly contingent upon the Inland Rail and SFRC proceeding. Likewise, the relative attraction of a Bromelton terminal option would increase if the Inland Rail and SFRC were to proceed.

Passive allowance has been made in the alignment design for the SFRC (by way of vertical and horizontal gradients), for a future IFT west of the Cunningham Highway, and south of the Ipswich Motorsport Precinct at Ebenezer. The proposed junction of the SFRC with the SGR is located immediately to the north of the suggested IFT location (south of Undullah Road) in the proposed Bromelton State Development Area (SDA) Draft Development Scheme.

Further detailed consideration of terminal layout and design at these two locations is beyond the scope of the current study and will be subject to further consideration in the future should either site be required. Further consideration of land use and planning issues at Ebenezer and Bromelton is provided in Technical Paper 5 – Land Use and Planning (Volume 2).
4.2 Preliminary alignment development process

As discussed in Section 4.1.1, the C3 alignment from the Southern Infrastructure Corridor Study (2005) was used as a starting point for the SFRC Study (see Figure 8).

![Figure 8 C3 Alignment from SIC Study (2005)](image)

4.2.1 Initial alignment review

The initial task undertaken for the study was a broad review of the C3 alignment aimed at determining its appropriateness for further investigation and the need for any modifications. It should be noted that the 2005 study was undertaken using relatively coarse topographic data and as such there was an inherent need to refine the alignments considered at that time. Key issues investigated included:

- the western connection point, including issues associated with connection to the Ebenezer loop
- opportunities to provide rail access to future industrial land at Ebenezer (South of Paynes Road)
- future IFT locations at Purga/Ebenezer
- potential elimination of the proposed tunnel in the Washpool area through the adoption of a southern alignment variation

These issues were investigated and then reported back to the PSC for discussion and resolution.
Preliminary alignment options north-west of Peak Crossing

In relation to the western connection, a range of issues were identified with the concept of connection to the Ebenezer loop, including:

- proximity to existing and committed large lot residential development north of Coopers Rd, Willowbank
- potential ground stability issues associated with backfilled open cut coal mining operations to the west of the Cunningham Highway and south of Coopers Road
- flood risk (alignment is not designed to 1 in 100 year recurrence level)
- conflict with the existing electrified passenger network at Rosewood, both in terms of operation and vertical clearance for double-stacked freight under electrification infrastructure
- increased noise impacts for residences adjacent to the existing rail corridor at Rosewood

In light of the above issues, consideration was given to alternative alignments, principally connecting to the existing Western Railway west of Rosewood before passing through Ebenezer to the south of Paynes Road and Willowbank Raceway (see Figure 9). The options consisted of a number of sub-routes but can be broadly grouped as northern options, retaining a possible IFT footprint at Purga (shown in yellow, green and orange) and a southern option which involved an alternative IFT location at Ebenezer (shown in blue).

Figure 9  Preliminary Alternative Western Connection Options
In analysis of these options, the study team and PSC made the following findings:

- regardless of previous investigations into the suitability of Purga as an IFT site there was no significant reason why a facility could not instead be located at Ebenezer
- the provision of rail access to future industrial land, including a possible IFT south of Paynes Road at Ebenezer would act as a significant catalyst for development of that area, particularly in relation to rail-dependent uses such as freight forwarding and logistics
- the southern (blue) alignment option provided for a significantly more direct and therefore shorter alignment (95% of base option length) thus providing whole of life cost benefits from an operational perspective and direct impact on a lesser number of properties
- partially due to its shorter length, the southern (blue) alignment option required significantly less earthworks (83% of base option) thus providing benefits in terms of constructability and total capital expenditure
- the southern (blue) alignment impacted more significantly on areas of potential environmental significance however these issues were unlikely to be insurmountable

Given these findings the southern (blue) alignment was selected as the preferred alignment for further investigation.

**Preliminary alignment options at Washpool**

The other significant alignment variation considered at this preliminary stage was located south of Washpool Road at Washpool (see Figure 10). The options in this locality consisted of a base case option (shown in yellow) and a southern deviation (shown in orange) which was developed with the specific aim of removing the need for a tunnel.
In consideration of these options the study team and PSC made the following findings:

- the southern deviation would likely shorten the length of tunnel required but would not eliminate the need for a tunnel altogether
- the southern deviation would add approximately 1.73km (3%) in length to the overall route
- the southern deviation would require greater earthworks volumes - 108% of base option

In consideration of these issues, the study team determined that a significant percentage of cost associated with construction of a rail tunnel is associated with the setup and commissioning of the necessary plant (i.e. tunnel construction cost is not directly proportional to tunnel length). Therefore, given that the southern deviation would not remove the need for a tunnel, further investigations were not warranted given its overall longer length and greater earthwork volumes.

**Outcome**

The outcome of the initial alignment review was the adoption of a relatively coarse preliminary alignment, based on the preferred route sub-options, which would inform the geographic scope of the investigations to follow (see Figure 11).

![Figure 11 Preliminary Alignment used for Determination of Study Area (former local government areas shown)](image)

**4.2.2 Study area determination**

Using the preliminary alignment as a centreline, a 2km-wide corridor of interest was adopted (based on a 1km wide buffer either side of the preliminary alignment – see Figure 12).
Alignment engineering was placed on hold at this stage to allow for a thorough assessment of the corridor of interest and surrounding area to be completed. To this extent, an investigation of valuable features, key constraints and sensitive receptors throughout the study area was undertaken.

The assessment consisted of a combination of desktop assessment complemented by a thorough program of field studies in relation to particular issues. Community engagement activities played an important role in the assessment process, with local landowners and members of the public providing detailed information regarding certain values and features that might otherwise not be available.

The scope for the investigations was dictated by the assessment checklist set out under the CID guidelines (Appendix A). The outcomes of each investigation are reported in Sections 7.0 onwards of this Volume 1 revised assessment report, with the full Technical Papers included in Volume 2.

![Figure 12 Adopted 2km-Wide corridor of interest](image)

### 4.3 Alignment development

The findings of the investigations led to the study team developing a thorough understanding of the constraints within the study area that would ultimately influence the alignment development process.

To this extent, the alignment design team and impact assessment teams worked closely to ensure that proper account was taken of the relevant social, environmental and economic issues throughout the corridor during the design process. These factors were given suitable consideration within the constraints posed by the desired and minimum engineering standards outlined further in Section 4.4.
A full and detailed description of the preferred alignment developed as an outcome of this process, including description of the key environmental, social and economic values taken into account at specific localities is provided in Section 4.5.

4.3.1 Draft Assessment Report – October 2008

In October 2008, the SFRC draft assessment report was released for public consultation, and included information about a preferred rail alignment (and preliminary earthworks plan) within the corridor of interest (see Figure 13).

The public submission period for the draft assessment report was extended from 20 days to 50 days at the request of a number of stakeholders. The feedback provided by stakeholders was informative, and all questions and concerns about the SFRC raised in the submissions have been taken into consideration by the study team. Responses to these questions and concerns are included in the submissions report (Appendix D).

4.3.2 DERM Koala Habitat Mapping Project

The Department of Environment and Resource Management (DERM), formerly the Environmental Protection Agency, finalised the South East Queensland Koala Habitat Assessment and Mapping Project in 2009. The project focused on local governments within the SEQ region where the threats to koalas from urban expansion are the greatest (i.e. the high-growth local government areas). One such high growth area is Ipswich City. The project utilised information on koalas which was provided by local wildlife and conservation groups, as well as other members of the public.

Consultation between the SFRC study team and DERM led to the understanding that an area of vegetation in Ebenezer has been identified as an important koala habitat as part of the investigations for the Koala Habitat Assessment and Mapping Project. This area of vegetation was traversed by the original SFRC preferred alignment (as proposed for consultation in the Draft Assessment Report, 2008). Feedback during the consultation period for the draft assessment report highlighted the presence of koalas throughout the study area, and particularly in this area of vegetation in Ebenezer.

4.3.3 Ebenezer realignment

Since the release of the draft assessment report in October 2008, new information from the public (including the high value placed on the koala habitat in Ebenezer) and from the Department of Environment and Resource Management (DERM) (including the importance of the Ebenezer area in the South East Queensland Koala Habitat Assessment and Mapping Project) prompted the SFRC study team to investigate alternative alignments for the SFRC in this area. The alignment has been revised to largely avoid core koala habitat (mapped as high value bushland by DERM), and is now positioned up to 2km north of its previous location through Ebenezer, to the south of Paynes Road (see Appendix B – CID Plans). The original corridor of interest, previous alignment, revised alignment and revised study area can be seen graphically in Figure 13.

A number of constraints were identified as being critical considerations in the determination of the revised alignment in the Ebenezer area. Whilst the overall goal was minimising potential impacts on koala habitat, a number of other factors influenced the location of the realigned SFRC in this area. These factors included a rural living area along Mount Forbes Road, the residential area of Willowbank, previously disturbed and unstable land associated with Ebenezer and Jeebropilly Coal Mines, the existing Powerlink 330kV transmission lines, a future Powerlink substation site, the Ipswich Motorsport Precinct, the Ebenezer future industrial area, the Cunningham Highway, stands of Melaleuca irbyana, an ephemeral wetland to the east of the Cunningham Highway, and requirements for a future Intermodal Freight Terminal (IFT).

It should be noted that revising the alignment in this area to minimise flora and fauna impacts necessarily means that outcomes related to the revised SFRC alignment for some other environmental elements are likely to be less desirable than was the case with the previous alignment. Specifically, this is manifest in a more varied topography and closer proximity to existing rural-residential development. In this sense, the alignment selection process can be considered a value judgement concerning the relative importance of the various environmental elements, and an assessment of the likely degree of any increased impacts for individual environmental elements (and whether these can be mitigated).
For the purposes of this report, the “Ebenezer area” of the SFRC alignment refers to the general position of the SFRC alignment from its crossing of Rosewood Aratula Road, Ebenezer (in the west), to its crossing of Middle Road, Purga (in the east).

The study team anticipates that interested parties will seek clarification about the “value” placed on the koala habitat in the Ebenezer area in relation to that of other areas of koala habitat throughout the study area and along the SFRC alignment. Of particular interest is likely to be why the alignment has been revised through the Ebenezer area, whilst the other sections of the alignment have remained the same. As demonstrated in Table 5, a feasible alternative existed for the location of the alignment in the Ebenezer area, however there were no feasible alternatives for the location of the alignment in the Peak Crossing and Woolooman areas. Therefore, the decision was made to revise the alignment in the Ebenezer area, and to maintain the original alignment in the Peak Crossing and Woolooman areas.

This was determined through consideration of a combination of expected residual impacts upon koala populations (including habitat and landscape ecological processes) after the application of mitigation measures to reduce impacts, and the presence of viable alternative locations for the SFRC alignment. Table 5 outlines three (3) definitive koala habitat locations traversed by the original SFRC alignment, and for each location describes the mitigation measures, likely residual impacts, and any alternative locations for the alignment.

The conservation of koalas has received much attention throughout SEQ and Australia, largely due to the charismatic nature of the species and its ability to attract public support. In this sense, the koala is a “flagship species”. However, it is acknowledged that koalas are but one species requiring conservation effort. A benefit of seeking conservation outcomes for a species such as the koala is that by doing so, a number of other species will be indirectly benefited by the same conservation efforts. In this sense, the koala is an “umbrella species”, as its habitat requirements are also assumed to incorporate the needs of other species. One factor contributing to the umbrella species status of koalas is its requirement for large tracts of land due to its relatively large home range. It is logical to assume that species which share the habitat of the koala, and are vulnerable to threats such as urbanisation and loss/fragmentation of habitat, will benefit through the preservation of core koala habitat.
Figure 13   Previous alignment and revised alignment, showing original corridor of interest, and additional study area
### Table 5  Assessment of the original SFRC alignment within three areas of koala habitat

<table>
<thead>
<tr>
<th>Location of Original Alignment</th>
<th>Mitigation Measures</th>
<th>Likely Residual Impact</th>
<th>Alternative Locations for Alignment</th>
<th>Outcome</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ebenezer Area</td>
<td>Fauna-sensitive design considerations to allow for the movement of koalas from one side of the SFRC to the other (appropriate fencing, corridors under and/or over the railway line to facilitate koala movement).</td>
<td>Moderate Impact, as the area of koala habitat in Ebenezer will be bisected by the SFRC, and is likely to create edge effects on both residual habitat areas north and south of the alignment, decreasing the overall viability of the area as koala habitat over time.</td>
<td>A feasible alternative exists north of the original alignment, south of the Ipswich Motorsport Precinct. This alternative can align with Paynes Road and would avoid passing through the middle of a core area of koala habitat. Coupled with the design mitigation measures, this alternative would maximise the future viability of the Ebenezer area as koala habitat.</td>
<td>Proceed with a revised alignment between Rosewood Aratula Road, Ebenezer and Middle Road, Purga.</td>
</tr>
<tr>
<td>Peak Crossing (KCA)</td>
<td>Fauna-sensitive design considerations to allow for the movement of koalas from one side of the SFRC to the other (appropriate fencing, corridors under and/or over the railway line to facilitate koala movement).</td>
<td>Minimal Impact (if any), as design will allow for the movement of koalas through this area, on both sides of the SFRC. There is minimal vegetation in this area at present (it is an area for koala movement, rather than core habitat).</td>
<td>No feasible alternatives exist, as the alignment is located at the western foothills of the Mount Flinders range, and shifting the alignment further west would create undesirable impacts upon the township of Peak Crossing.</td>
<td>Maintain the original alignment.</td>
</tr>
<tr>
<td>Woolooman (Essential Habitat)</td>
<td>Fauna-sensitive design considerations to allow for the movement of koalas from one side of the SFRC to the other (appropriate fencing, corridors under and/or over the railway line to facilitate koala movement). Tunnels in two areas will increase the movement opportunities for koalas in this location.</td>
<td>Minimal/Moderate Impact, as design will allow for the movement of koalas through this area, on both sides of the SFRC. Some habitat will be removed.</td>
<td>No feasible alternatives exist, as the alignment is located within the only viable valley through which to pass the Flinders/Goolman range. Areas further north traverse the area set aside for present and future urban growth (i.e. Ripley Valley).</td>
<td>Maintain the original alignment.</td>
</tr>
</tbody>
</table>
4.4 Alignment engineering

The design criteria to be adopted for the alignment are dictated by the future freight traffic likely to use the facility. Accordingly for the purposes of determining the appropriate alignment design standards the following assumptions were made:

- the SFRC will form part of the proposed Melbourne-Brisbane Inland Railway
- the SFRC will be a dual gauge facility (narrow and standard gauges) and the existing SGR between Bromelton and Acacia Ridge will be upgraded to dual gauge at some future point
- as passenger operations on the existing electrified urban network increase, the opportunity for narrow gauge freight from south-western Queensland to use existing routes will decrease and the SFRC will increasingly become the primary route to Acacia Ridge and the Port of Brisbane
- ongoing growth in coal exports from the Port of Brisbane to an upper limit of 12 to 15 million tonnes per year will lead to the SFRC being an increasingly attractive option for narrow gauge coal freight

As such, it is anticipated that the SFRC will support the following services:

- standard gauge intermodal freight traffic (potentially double-stacked – see Figure 14), travelling from Melbourne and potentially Perth and Adelaide via the proposed Inland Railway to Acacia Ridge, the BMT and possible future terminals at Ebenezer and/or Bromelton
- standard gauge freight traffic from Sydney to a possible future terminal at Ebenezer

The SFRC may also become an alternative route for the following services:

- general purpose narrow gauge freight from south-western Queensland to Brisbane
- narrow gauge bulk grain, containerised cotton and agricultural products from south-western Queensland to the Port of Brisbane
- narrow gauge bulk petroleum products from Brisbane to the south-west
- narrow gauge coal freight from western Queensland and Rosewood/Jeebropilly to the Port of Brisbane

Figure 14 Double-stacked Container Trains in North America
4.4.1 Design standards

The infrastructure criteria developed to enable the design of a suitable alignment includes:

- operational requirements, including speeds, train mass and axle loads, train dimensions (including double-stacking) and track spacing
- geometric alignment, including curve radii and gradients
- track components, including railway formation, rail, sleepers, ballast, track installation, turnouts, and fencing
- passing sidings and crossing loops
- other infrastructure requirements, including underbridges and overbridges, grade separations, level crossings and tunnels

Summary of adopted design criteria

Whilst QR may not be the “rail owner” or “rail manager” in the event that the SFRC is constructed, for the purposes of this study, QR design and construction standards have been adopted where appropriate.

The determining design criteria adopted for the Study are based on the current Code of Practice for the Defined Interstate Rail Network as adopted for the North-South Rail Corridor Study (2005). Key design criteria are listed in Table 6 and Table 7.

Table 6 Adopted design criteria

<table>
<thead>
<tr>
<th>Criteria</th>
<th>Adopted Standard</th>
</tr>
</thead>
<tbody>
<tr>
<td>Desirable maximum speed</td>
<td>115 km/h</td>
</tr>
<tr>
<td>Maximum axle load</td>
<td>30 tonnes</td>
</tr>
<tr>
<td>Minimum vertical clearance above top of rail</td>
<td>7.4 metres</td>
</tr>
<tr>
<td>Horizontal geometry radius for 115km/h</td>
<td>1,200 metres</td>
</tr>
<tr>
<td>Maximum desirable compensated gradient</td>
<td>1%</td>
</tr>
<tr>
<td>Maximum allowable compensated gradient</td>
<td>1.50%</td>
</tr>
<tr>
<td>Passing loops/train length</td>
<td>Up to 2km</td>
</tr>
<tr>
<td>Rail specification</td>
<td>60 kg/m</td>
</tr>
<tr>
<td>Sleepers</td>
<td>Concrete</td>
</tr>
<tr>
<td>Ballast</td>
<td>300mm below sleeper</td>
</tr>
</tbody>
</table>

Table 7 Maximum train speeds and corresponding minimum curve radii

<table>
<thead>
<tr>
<th>Maximum Train Speed (km/h)</th>
<th>Minimum Radius (m)</th>
</tr>
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<tbody>
<tr>
<td>80</td>
<td>540</td>
</tr>
<tr>
<td>100</td>
<td>840</td>
</tr>
<tr>
<td>115</td>
<td>1,200</td>
</tr>
</tbody>
</table>

4.4.2 Railway Formation

It is intended that the SFRC would initially be constructed as a single track railway with suitably located passing loops. For planning purposes this study has adopted a dual track earthworks formation for the entire length of the alignment. This will ensure that the corridor is suitable for future upgrading to two tracks and also provides flexibility when locating passing loops, when operating as a single track. The location of any passing loops would be determined during detailed design phase when there exists greater certainty regarding train consistency, length and frequency.
The standard corridor cross section adopted for the study, including service roads, is shown in Plans SK038A & SK039A in Appendix B. It should be noted that the actual final corridor width may vary following detailed design, as may the location of realigned local roads, fencing and acoustic treatments, stock crossings and drainage infrastructure. For the purposes of the current study a conservatively wide corridor has been adopted to ensure that the corridor adopted for CID retains a degree of flexibility for incorporation of design changes during detailed design (the earthworks footprint may increase or decrease in some areas).

Significant embankments and cuttings will be required along the length of the alignment. Further refinement of these works will be required once detailed geotechnical investigations of the alignment are completed during the detailed design phase. For the purposes of the study a nominal slope of 1V:2H has been adopted for all embankments and cuttings with stepping included at every 7.5m for large slopes. Where the geotechnical characteristics of the underlying material permits, steeper slopes may be achievable, thus reducing the overall width of the alignment footprint.

The alignment development process has targeted a nominal balance of earthworks across sections of the alignment in order to minimise any excess/shortage of material. In locations where this has been difficult to achieve, precedence has been given to maintaining safe geometric design standards.

4.4.3 Other considerations

Flooding and drainage

The major water courses within the study area including the Bremer River, Western, Warrill, Purga, Woolaman and Wild Pig Creeks and Teviot Brook will require bridging. At these crossings the bridge levels have been set to allow a flood with a corresponding probability of 1 in 100 years to pass under the soffit of the structure. These streams typically have relatively wide flood plains and will in some instances require the structures to span significantly beyond the top of bank. Where possible, effort has been made to reduce the length of bridges required through the selection of crossing points in locations where the floodplain is relatively narrow.

The rail corridor will also intercept a number of ephemeral creeks and drainage lines which generally flow into one of the higher order streams mentioned above. A preliminary assessment of the types of drainage structures required for the project to provide 1 in 100 year flood immunity to the top of rail formation has been completed as part of the preliminary design phase. Different sizes and numbers of culverts will be used to accommodate the smaller drainage lines along the alignment.

As the project is still within the planning phase, detailed information is not available on stormwater drainage systems for construction and operation phases. Provisions are provided in the EMP (see Section 19.0) to address stormwater and sediment and erosion control and these are to be incorporated in the detailed design phase for the project.

Bridges

All bridges are to be designed in accordance with the Australian Bridge Design Code and QR Standards. At major creek and river crossings allowance should be incorporated for stock and vehicles to pass beneath the bridge in order to maintain access to fragmented portions of properties.

Tunnels

Due to severe terrain, two sections of tunnel (lengths of 1050m and 200m) have been incorporated into the alignment in the Washpool/Woolooman area. Design of these features will require considerable refinement in response to detailed geotechnical investigations during later design phases.

Although it is unlikely that smoke control would be required in the tunnels under normal conditions, the preliminary design of the alignment within the tunnels has allowed for smoke control measures to be designed at later stages.

Level crossings

The preferred alignment interfaces with existing roads throughout the study area. A basic planning criterion adopted for the SFRC is that level crossings (road/rail) are to be avoided where possible. Accordingly, grade separation of all major road crossings has been assumed for planning purposes. In some instances where a road serves a limited number of properties it may be more suitable to provide a realignment of an existing local road or a new road to enable access via an alternative route.
At this stage, no investigation of these interfaces has been undertaken, as it is likely that the roles and relative importance of these roads will change between now and the detailed design phase of the project. Indeed, future structure plans for areas such as Purga and Ebenezer are likely to include a reappraisal of the form and function of some of these local roads. As such, more detailed analysis of the interfaces between the preferred alignment and local roads will be undertaken during the detailed design phase, when more informed solutions are likely to be identified.

At this time, options for maintaining local access are included in the description of the preferred alignment. Accordingly, the alignment has been designed to ensure that no level crossings are required for access from private property to public roads. In some instances this necessitates the realignment of existing roads or construction of new roads. Points where the alignment is in cutting or on embankment have been used as opportunities for over/underpasses as appropriate (see Table 9).

Where an individual property is fragmented or isolated by the alignment, an at-grade, single user occupational crossing has been assumed. These would be designed in accordance with QR standards.

**Services**

A preliminary inventory and assessment of services impacts has been undertaken as part of the alignment design process. Where possible, conflicts with major infrastructure such as the Moonie Oil pipeline, major water mains and Powerlink high voltage powerlines has been avoided through adjustment of the alignment. Where not possible, the conflict has been identified and suitable treatment proposed.

The Santos Moonie-Brisbane Oil Pipeline travels in a north-easterly direction, through the Lanefield area. The pipeline transports oil 330km from the Moonie Oilfield to the Lytton Storage Facility, located at the mouth of the Brisbane River. The preferred alignment of the SFRC traverses this pipeline south of Western Creek, and includes a cutting in this area sufficiently deep that it would directly interface with the pipeline. The detailed design phase of this project will require an appraisal of this interface.

The pipeline is not currently in use having been shut down in 2008 after a number of incidents including a major leakage in the southern Brisbane suburb of Algester. With the possibility that the role or status of the Santos pipeline may change between now and the detailed design phase, a judgement about the pipeline’s interface with the preferred alignment has not been made at this time. Solutions may involve the diversion or reconstruction of the pipeline in this area, however these solutions will be more adequately informed based on consultation with the pipeline operators during development of detailed design.

Powerlink 330/275kV transmission lines travel in a general east/west direction through Ebenezer, Willowbank and Purga. The SFRC alignment is located to the north of these powerlines through Ebenezer, before traversing the powerlines east of the Cunningham Highway in two locations – approximately at the crossing of Warril Creek¹, and approximately at the crossing of Middle Road. The locations where the SFRC alignment and these powerlines interface will be subject to more rigorous investigation during the detailed design stage. It is anticipated that adequate clearance levels can be achieved in both locations.

Further to the transmission lines, Powerlink owns property in the Ebenezer area that is set aside for the future development of a regionally significant substation. The study team has worked closely with Powerlink representatives to identify a revised alignment that is agreeable to both parties in this area. The revised alignment (and potential future intermodal freight terminal) traverses the northernmost portion of this Powerlink land. Ongoing consultation between TMR and Powerlink will continue to ensure that this results in an agreeable solution for both parties.

### 4.4.4 Operational considerations

#### Speed

The North-South Rail Corridor Study (2005) recognised that to improve transit times, reliability and availability on the Melbourne-Brisbane Corridor it is necessary to provide a network capable of higher travel speeds. The report went on to suggest that to be competitive with road services in these markets, it is expected that the

¹ The powerlines in this location are characterised by a lower voltage, and controlled by ENERGEX.
maximum speed for freight trains will need to be up to 115 km/h. Such a maximum speed will enable options to be developed that achieve average speeds of about 80 km/h.

Whilst not achievable across the entire length of the SFRC due to topographic constraints, particularly in the Washpool area, 115km/h remains a suitable maximum speed for the SFRC. It should be noted that considerably slower speed limits will be required for turnouts onto the SGR and existing Western Railway and also in the vicinity of any future IFT at Ebenezer and/or Bromelton.

**Train length**

The North-South Rail Corridor Study adopted a maximum train length of 1,800m based on the current maximum train length on the ARTC interstate network. The maximum future train length on the SGR is unlikely to exceed 1,500m due to cost factors and the difficulty of working long trains through the congested network north of Sydney.

Whilst this may suggest that an adopted maximum train length of 1,800m would also be suitable for the SFRC it can be envisaged that longer trains, perhaps as long as 2,400m could be possible on the inland route between Melbourne and Brisbane. The key constraint to this being achieved would appear to be the terminal and marshalling facilities at each terminus (1500m at Acacia Ridge, Brisbane and 900/1800m at Dyson/Tottenham, Melbourne).

Should new terminals be developed in Melbourne and Brisbane/SEQ capable of handling trains up to 2,400m it would be conceivable that this train length could be required on the SFRC. For the purposes of design criteria a train length of up to 2000m has been adopted.

**Corridor capacity**

Preliminary corridor operations modelling suggests that a single track alignment with passing loops would be capable of supporting in excess of 30 trains per day before double-tracking would be required.

Assuming that the key determinant of train volumes on the alignment at the time of opening would be the capacity of existing and proposed terminals at Acacia Ridge, Bromelton and Ebenezer it is not expected that any more than 10 trains per day (5 in each direction) would use the SFRC in the short to medium term, depending on when the line is actually commissioned.

This number would increase towards the capacity of the corridor over time as demand increases on the Melbourne - Brisbane corridor and other freight currently transported to Acacia Ridge and the Port of Brisbane on the narrow gauge network is switched to the SFRC.

**Passing loops**

Initially, up to four passing loops may be required for initial rail operations before eventual double-tracking is pursued. Passing loops are expected at each end of the SFRC and in two intermediate locations at approximately 15-20km spacing. The final position of proposed tunnels and terminals would influence the location of proposed passing loops. Suitable allowance has been made for passing loops within the proposed corridor width shown on the CID plans in Appendix B.
4.5 Detailed alignment description

Based on the design criteria outlined above and the investigations of the relevant environmental, social and economic factors reported in Sections 7.0 to 18.0 of this report and the Technical Papers in Volume 2, a preferred alignment for the SFRC was developed. Detailed CID Plans are provided in Appendix B (CID Plan Sheets 001C-033C). The drawings include long sections which illustrate the position of the railway relative to natural ground level as well as annotations of key features such as bridges, road realignments and creek crossings.

The alignment design has been progressed to a level suitable to enable an appropriate level of confidence in the defined rail corridor boundaries. For this to be achieved a preliminary earthworks footprint for the alignment was developed along with details of necessary structures for grade separation of roads and river/creek crossings. This preliminary earthworks footprint is considered to be acceptable for this stage of the project. Future investigations relating to geotechnical and drainage aspects of the preferred alignment (during the detailed design phase) will inform the final alignment design, which is likely to be slightly different from the preliminary alignment design in some areas (i.e. the footprint may narrow or widen in some areas, depending upon geotechnical and hydraulic characteristics). This degree of change is not likely to be significant, and is not expected to alter the boundaries of the CID area.

It should be noted that the design illustrated on the Plans in Appendix B consist of two (2) key components:

- the proposed alignment footprint including the rail formation and earthworks
- the proposed railway corridor (CID area) which varies in width and includes allowance for drainage infrastructure, service roads, passing loops, acoustic treatments and landscaping. Detailed design and location of these features within the rail corridor has not been undertaken as part of the current study, and will be considered at the detailed design stage

The rail corridor as described above represents the area proposed for CID. Land acquired for the SFRC in the future may extend beyond the defined rail corridor, dependent on the circumstances of individual properties including the relative location of residences, property management arrangements and property fragmentation.

It is important to note that at this early stage only preliminary consideration has been given to the access and stock movement requirements of individual properties. Because the SFRC is not expected to be constructed for a considerable time, it is appropriate for solutions to these issues to be developed through consultation with individual landowners during the detailed design phase. During this process the following principles should be adopted:

- access to be maintained to all properties
- where practical, access to be grade separated. Where not achievable, suitable at-grade occupational crossing to be used
- stock crossings to be provided for all grazing properties to ensure connectivity between fragmented properties, particularly between grazing areas and water sources
- stock crossings preferably to be via an underpass of suitable width to allow unimpeded movement of stock
- consideration to be given to length of underpass and functionality

Table 8 provides a detailed description of the proposed alignment (working west to east) including the key considerations of environmental, social and economic factors that were incorporated into its design. Chainages are provided for key locations, representing distance (in metres from the western end of the alignment). The most notable changes between the alignment described here and that contained in the draft assessment report (October 2008) is the portion of the alignment within the Mount Forbes, Ebenezer and Willowbank areas. CID Plan sheets (Appendix B) corresponding to each section of the alignment are also identified.
Table 8 - Detailed Description of Alignment Features

Lanefield
Western Railway - Bremer River, Ch -269 to Ch 3560, CID Plan Sheets 001B-003C and 032C
The alignment joins the Western Railway via turnouts to the south-west and north-east, immediately north of the intersection of Kuss Road and Waters Road. The indicated tie-in location was chosen due to favourable alignment geometry both in terms of the existing and proposed lines. Both turnouts pass over Waters Road and Western Creek before joining approximately 350m south-east of Western Creek.
The alignment crosses the Santos Moonee Oil Pipeline (Ch 1275) and passes through an 11m deep cutting before crossing Hayes Road (Ch 1700). Realignment of Hayes Road will be required to provide suitable access to properties on the southern side of the alignment. The alignment then passes over Coveney Road and proceeds on 6-8m of embankment. The alignment continues on a flat grade, bridging the Bremer River at Ch 3560.

Mount Forbes
Bremer River - Mount Forbes Road, Ch 3560 - 7050, CID Plan Sheets 003C-005C
The alignment remains elevated and passes over Rosewood-Aratula Road (Ch 3800). The alignment then turns east rising steadily and running parallel with an unconstructed section of Paynes Road up to Mount Forbes Road. The majority of the alignment through this section runs through open country, however, near Ch 4800, the alignment has a minor impact on a patch of endangered vegetation on Lot 261/CH3159. The alignment crosses under Mount Forbes Road (Ch 7050) whilst in cutting. A road overpass approximately 40m long will be required over this cutting.
Ebenezer
Mount Forbes Road - Cunningham Highway, Ch 7050 - 13750, CID Plan Sheets 005C-008C

The alignment then continues east through a 15m deep cutting and on a 1% downgrade, running parallel to and just to the south of Paynes Road through some vegetated areas. The vegetated areas in this region (particularly to the south) have been identified as significant koala habitat. By co-locating the rail alignment with Paynes Road through this area, potential impacts on koala habitat have been minimised. Core areas of high value bushland habitat, identified in the South East Queensland Koala Habitat Assessment and Mapping Project (DERM, 2009), have been largely avoided by this alignment. This allows the potential establishment in the future of a larger core area of koala habitat in Ebenezer, composed of (presently) high value bushland and medium-value rehabilitation areas (DERM, 2009). It is believed that the location of the revised alignment in this area (with adequate provision for north/south movement) will have a reduced impact on koala populations when compared with the previous alignment through this area.

Due to the rail alignment running adjacent to Paynes Road, the properties which currently front the southern side of Paynes Road (Ch 7100 – Ch 10350) will need to have their access arrangements adjusted such that they properties can be accessed from Murrimo Road to the south. Murrimo Road will be extended eastwards from its current end point at Brass Road through a new intersection with M. Hines Road to the northern boundary of Gum Tips Nature Refuge. M. Hines Road will no longer join Paynes Road - a cul-de-sac will be constructed on M. Hines Road immediately south of the rail corridor (Ch 9420).

At the boundary of the proposed Powerlink substation property (Ch 10450), the rail alignment grade flattens out and turns slightly south. This geometry has minimised the effect on the proposed Powerlink substation whilst still allowing for expansion of the Ipswich Motorsport Precinct parking areas and a future intermodal terminal if required (Ch 10700 – Ch 13700).

Immediately to the south of the Ipswich Motorsport Precinct, the alignment passes through a significant cutting over 1km long and up to 22m deep (Ch 12250 to Ch 13800). This is a result of the need for a flat grade through a possible future intermodal terminal in this location. While it may be possible to adjust the grades to reduce this cutting, this would preclude any future terminal development. Major changes to the existing surface profile are likely to occur in this area as a result of planned industrial development.

Mutdapilly/Purga
Cunningham Highway - Middle Road, Ch 13750 - 19150, CID Plan Sheets 008C-011C

The alignment passes under the current Cunningham Highway location in a cutting approximately 6m deep (Ch 13750). To provide adequate clearances over the rail at this point, the highway only needs to be raised by approximately 2m. However to comply with current road design vertical grading standards, approximately 1km of the highway will need to be reconstructed. Importantly, upgrade of this section of the highway is likely to occur prior to the construction of the SFRC, providing an opportunity to incorporate suitable design solutions for the grade separation.

East of the Cunningham Highway the alignment continues on a very flat grade, quickly changing from cutting to fill embankment then curving to the south through mostly open country around the northern side of a large wetland area before crossing Warrill Creek (Ch 14925). The embankment across the Warrill Creek floodplain...
is approximately 10m high and a 350m-long bridge will be required across Warrill Creek to allow suitable conveyance of floodwaters. Adjacent to Warrill Creek, the alignment passes under the Powerlink high voltage electricity line (Ch 15050). The rail alignment grade may need to be adjusted during detailed design in order to achieve the necessary clearance requirements.

Continuing south on the same flat grade, the alignment passes through scattered vegetation before turning east under the high voltage power line and crossing Middle Road (Ch 19175) approximately 200m south of the Purga Nature Reserve. Approximately 700m of Middle Road will be regraded and raised to pass over the top of the rail alignment – service roads will also need to be constructed to provide access to properties and the Purga Nature Reserve.

After crossing Middle Road the alignment continues in cutting before diverging south-east from the transmission line and rising to cross Purga Creek. Purga Creek has a very wide floodplain in this location and does not have a defined channel. Two separate bridge structures have been incorporated into the design to allow for suitable passage of overland flow associated with Purga Creek (Ch 20700 - 20900 and Ch 21200 - 21400). The alignment then passes to the south of T. Morrows Road before crossing under Ipswich-Boonah Road which will need to be elevated by approximately 9m. The alignment in this area has been located in order to maintain maximum possible separation from the Santrev poultry farms in order to mitigate the possible effects of vibration on the operation of the facility. A minimum 600m separation distance has been achieved.
### Peak Crossing

#### Ipswich-Boonah Road - Sandy Creek, Ch 23000 - 26000, CID Plan Sheets 014C-015C

After crossing Ipswich-Boonah Road the alignment enters a large cutting (maximum depth approximately 13m) and commences a gradual turn to the south. The alignment crosses Castle Hill Lane at chainage 23580 requiring the closure of that road and the removal of a number of houses and outbuildings.

The alignment then proceeds to the south-west of the Purga Quarry before crossing Truloff Road (Ch 24830) and Mount Flinders Road (Ch 25155). Truloff Road will be closed and realigned on the eastern side of the alignment. The alignment will be elevated at the Mount Flinders Road crossing by approximately 6m thus allowing the road to pass under the rail formation before continuing on embankment and bridging Sandy Creek (Ch 25975).

In this area the alignment has been positioned in the north-east of the study area in order to maximise separation from sensitive land uses including Peak Crossing State School and the residential areas of Peak Crossing itself. It is noted that Ivory’s Rock Conference Centre (located to the north-east of the alignment) is also a sensitive land use. The separation achieved between sensitive land uses on both sides of the alignment is considered adequate to avoid significant impacts upon these areas through loss of amenity.

#### Sandy Creek - Washpool Road, Ch 26000 - 31250, CID Plan Sheets 015C-018C

Heading south from Sandy Creek the alignment has been located east in order to minimise impacts on areas of active cultivation including areas of good quality agricultural land. Moving the alignment any further east than what has been achieved becomes problematic due to the severity of the terrain.

From chainage 27200 onwards the alignment has been co-located with existing road reserve in order to minimise the fragmentation of property. The alignment passes through a large cutting (maximum depth 17.5m) before running parallel to Dwyers Road.

A realignment of Dwyers Road and the provision of a new overpass will be required to ensure the maintenance of suitable property access. The earthworks footprint will also impact on a number of outbuildings and water storages. Consultation should be undertaken with individual land owners in this area to develop the most appropriate design solution to ensure that impacts on property management are minimised. This may include the construction of new farm buildings and or water storages in alternative locations.

The alignment then crosses Dwyers Road (Ch 29150) which turns to the east, before heading towards Washpool. There is limited flexibility from an alignment perspective in this area due to the constraints of the Purga Creek floodplain to the west and steep terrain to the east.

A new underpass for a realignment of Washpool Road on the eastern side of the alignment is proposed at chainage 31250.
Washpool Road - Western End of First Tunnel, Ch 31250 - 37100, CID Plan Sheets 018C-022C

Washpool Road will need to be reconstructed on the eastern side of the alignment from chainage 31250 - 32300. The alignment then runs between Purga Creek and the existing path of Washpool Road, climbing steadily before turning east and crossing Washpool Road (Ch 33600). Washpool Road will again need to be reconstructed on the north-eastern side of the alignment from 33500 - 34900 with a new underpass being provided at chainage 33720.

The alignment then leaves Washpool Road, turns to the south and climbs towards the proposed range crossing. At the approach to the first tunnel a significant cutting will be required to a maximum depth of approximately 26m.

Woolooman/Undullah

Western End of First Tunnel - Wild Pig Creek, Ch 37100 - 44900, CID Plan Sheets 022C-026C

The first tunnel is nominally 1,050m in length (Ch 37100-38150) and has been shown as twin 8m bored shafts. Land above the tunnel would not likely be required for acquisition although an easement would be needed. The provision of a tunnel in this location will maintain vegetation corridor connectivity and promote fauna movement.

The alignment then leaves the first tunnel and enters a deep cutting (max depth 25m) before crossing Dugandan Creek for the first time and then entering a second shorter tunnel at chainage 39950. This second tunnel is 200m long and was required as a result of the alignment being moved south to avoid a large waterhole on Dugandan creek (Figure 31) that was considered to be of cultural heritage, ecological and scenic amenity value.

The alignment continues east, descending steadily, before crossing a major ridgeline at chainage 40450.
alignment then proceeds to descend on embankment up to 20m in height, crossing Dugandan Creek a further two times before joining Wild Pig Creek Road near the junction of Dugandan and Woolaman Creeks. Wild Pig Creek Road is generally not constructed within the indicated road reserve in this area. Although the alignment stays primarily on the southern side of Wild Pig Creek Road some new section of road will be required to maintain connectivity (Ch 42050-42500 and Ch 42900-43250).

The alignment then passes over Wild Pig Creek Road at chainage 44200 before proceeding through an existing residence which will need to be removed and crossing Wild Pig Creek at chainage 44890.

Figure 31 Significant waterhole on Dugandan Creek to the north of the alignment.

Figure 32 Proposed crossing point on Wild Pig Creek Road - road under rail (Ch 44200)

Figure 33 Proposed crossing point on Wild Pig Creek Road - road over rail (Ch 47330)

Figure 34 Proposed crossing point on Wild Pig Creek Road - road under rail (Ch 48880)

Undullah
Wild Pig Creek - Undullah Road, Ch 44900 - 51200, CID Plan Sheets 026C-030C

After crossing Wild Pig Creek, the alignment continues through short sections of cutting before again crossing Wild Pig Creek Road at chainage 47330. A realignment of the road will be required to ensure a suitable alignment for an overpass.

The terrain through this area undulates considerably, giving rise to a considerable number of shifts from cutting to embankment. A further crossing of the Wild Pig Creek Road is then required at chainage 48880. The alignment proceeds to the east through further short sections of cutting and embankment on the southern side of Woolaman Creek before crossing over Undullah Road near Teviot Brook (Ch 51200).
A slight realignment of Undullah Road has been shown at the proposed crossing point in order to maintain suitable sight lines. This is particularly important in this area given the number of heavy vehicles that use the road.

The alignment then crosses Teviot Brook (Ch 51420) before rejoining Undullah Road. The alignment runs parallel to the road before splitting into its northern and southern tie-ins.

The northern tie-in passes through an existing residence before joining the interstate SGR at chainage 53200. The southern tie-in passes back under Undullah road before joining the interstate SGR. A slight regrade of Undullah Road will be required to maintain clearance and sight lines.
4.5.1 Proposed road crossings and major drainage structures

Table 9 provides a summary of the proposed road crossings, new access roads and road realignments along the corridor. Table 10 provides a summary of the proposed major drainage structures along the alignment.

It is important to note that these tables do not include detail of required occupational crossings and/or minor drainage structures as for the major road crossings and drainage structures. The location and design of these will be finalised during detailed design and in response to consultation with individual land owners where appropriate.

<table>
<thead>
<tr>
<th>Chainage</th>
<th>Road name</th>
<th>Road type</th>
<th>Road under/over</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>230</td>
<td>Waters Road</td>
<td>Unsealed road</td>
<td>Under</td>
<td>Lower road to provide 4.5m clearance under structure (drain to Western Creek) - Alternate routes via Calvert and Lanefield for high vehicles</td>
</tr>
<tr>
<td>1700</td>
<td>Hayes Road</td>
<td>Property access</td>
<td>New access</td>
<td>Construct new road (850m) from Coveney Road underpass</td>
</tr>
<tr>
<td>2410</td>
<td>Coveney Road</td>
<td>Property access</td>
<td>Under</td>
<td>Construct underpass with minimum 4.5m clearance</td>
</tr>
<tr>
<td>3800</td>
<td>Rosewood - Aratula Road</td>
<td>Sealed Main road (100km/h)</td>
<td>Under</td>
<td>Construct 3 span rail bridge over</td>
</tr>
<tr>
<td>7050</td>
<td>Mount Forbes Road</td>
<td>Sealed Main road (100km/h)</td>
<td>Over</td>
<td>Construct road bridge across 8m deep cutting</td>
</tr>
<tr>
<td>9425</td>
<td>M Hines Road</td>
<td>Property access</td>
<td>New access</td>
<td>Construct Murrimo Road to intersect with M Hines Road and “Gum tips” nature reserve (approximately 2000m)</td>
</tr>
<tr>
<td>13750</td>
<td>Cunningham Highway</td>
<td>Sealed Highway (100km/h)</td>
<td>Over</td>
<td>Raise highway approx 2m and construct bridge over rail</td>
</tr>
<tr>
<td>19170</td>
<td>Middle Road</td>
<td>Sealed Main road (100km/h)</td>
<td>Over</td>
<td>Raise road approx 6m and construct bridge over rail</td>
</tr>
<tr>
<td>22980</td>
<td>Ipswich - Boonah Road</td>
<td>Sealed Main road (100km/h)</td>
<td>Over</td>
<td>Raise road approx 9m and construct bridge over rail</td>
</tr>
<tr>
<td>23580</td>
<td>Castle Hill Lane</td>
<td>Property access</td>
<td>nil</td>
<td>Construct cul-de-sac</td>
</tr>
<tr>
<td>24830</td>
<td>Truloff Road</td>
<td>Property access</td>
<td>New access</td>
<td>Construct new road from Mt Flinders Road underpass (approximately 500m)</td>
</tr>
<tr>
<td>25155</td>
<td>Mount Flinders Road</td>
<td>Sealed road (100km/h)</td>
<td>Under</td>
<td>Lower road 2m and construct single span rail bridge over</td>
</tr>
<tr>
<td>28270</td>
<td>Dwyers Road</td>
<td>Property access</td>
<td>Over</td>
<td>Construct road bridge across cutting - construct new road 175m from Dwyers Road</td>
</tr>
</tbody>
</table>
# Summary of Road Crossings

*Note that occupational crossings are not included in this schedule*

<table>
<thead>
<tr>
<th>Chainage</th>
<th>Road name</th>
<th>Road type</th>
<th>Road under/over</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>29150</td>
<td>Dwyers Road</td>
<td>Property</td>
<td>nil</td>
<td>Reconstruct Dwyers Road from Ch 28270 to Ch 29260 on east side of railway (large dam to be relocated)</td>
</tr>
<tr>
<td>30720</td>
<td>Un-named Road off Washpool Road</td>
<td>Property</td>
<td>nil</td>
<td>Construct property access track from Ch 30250 to Ch 30750</td>
</tr>
<tr>
<td>31260</td>
<td>Washpool Road</td>
<td>Sealed</td>
<td>Under</td>
<td>Construct skewed underpass through 9.5m high fill embankment at Ch 31260. Reconstruct Washpool Road on Eastern side of rail from Ch 31300 to Ch 32300 - cutting through saddle 31750 – 3200</td>
</tr>
<tr>
<td>33720</td>
<td>Washpool Road</td>
<td>Unsealed</td>
<td>Under</td>
<td>Construct Underpass through 7m high fill embankment providing link to Purga Creek road. Reconstruct Washpool Road on Eastern/Northern side of Rail Ch 33500 to Ch 34900</td>
</tr>
<tr>
<td>42050-42500</td>
<td>Un-named Road</td>
<td>Property</td>
<td>nil</td>
<td>Reconstruct property access track on Northern side of railway (450m)</td>
</tr>
<tr>
<td>42900-43250</td>
<td>Un-named Road</td>
<td>Property</td>
<td>nil</td>
<td>Reconstruct property access track on Northern side of railway (350m)</td>
</tr>
<tr>
<td>44200</td>
<td>Wild Pig Creek Road</td>
<td>Unsealed</td>
<td>Under</td>
<td>Construct underpass through 8m high fill embankment. Realign 150m of road to improve crossing geometry.</td>
</tr>
<tr>
<td>47330</td>
<td>Wild Pig Creek Road</td>
<td>Unsealed</td>
<td>Over</td>
<td>Construct road bridge across 8.5m deep cutting. Realign 500m of road to improve crossing geometry.</td>
</tr>
<tr>
<td>48880</td>
<td>Wild Pig Creek Road</td>
<td>Unsealed</td>
<td>Under</td>
<td>Construct underpass through 12m high fill embankment</td>
</tr>
</tbody>
</table>
Table 10  Summary of Major Drainage Structures

<table>
<thead>
<tr>
<th>Watercourse</th>
<th>Chainage</th>
<th>Approximate</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Western Creek</td>
<td>80 - 580</td>
<td>500m</td>
<td>Structure to span a farm dam, Waters Road and Western Creek</td>
</tr>
<tr>
<td>Western Creek</td>
<td>300 - 800 (Rosewood tie-in)</td>
<td>500m</td>
<td>Structure to span Waters Road and Western Creek</td>
</tr>
<tr>
<td>Bremer River</td>
<td>3560</td>
<td>42m</td>
<td>3 span skewed structure</td>
</tr>
<tr>
<td>Warrill Creek</td>
<td>14750 - 15100</td>
<td>350m</td>
<td>Structure to span Warrill Creek floodplain</td>
</tr>
<tr>
<td>Purga Creek</td>
<td>20700 - 20900</td>
<td>200m</td>
<td>Purga creek</td>
</tr>
<tr>
<td>Purga Creek</td>
<td>21200 - 21400</td>
<td>200m</td>
<td>Purga creek floodplain</td>
</tr>
<tr>
<td>Sandy Creek</td>
<td>25975</td>
<td>56m</td>
<td>4 span structure</td>
</tr>
<tr>
<td>Dugandan Creek</td>
<td>40750</td>
<td>14m</td>
<td>Single span structure</td>
</tr>
<tr>
<td>Dugandan Creek</td>
<td>40900</td>
<td>14m</td>
<td>Single span structure</td>
</tr>
<tr>
<td>Wild Pig Creek</td>
<td>44890</td>
<td>14m</td>
<td>Single span structure</td>
</tr>
<tr>
<td>Teviot Brook</td>
<td>51420</td>
<td>42m</td>
<td>3 span skewed structure</td>
</tr>
</tbody>
</table>

4.5.2  Number of properties subject to land requirements for the project

Properties subject to land requirements for the project are those that are traversed by the area subject to the CID, while adjoining parcels are those which are directly abutting (or directly across the road from) this area. These two definitions are important for the CID process, as it is a requirement that all traversed and adjoining properties are identified, and their landowners consulted appropriately during the process.

Table 11 shows the numbers of both categories of properties.

Table 11  Properties subject to land requirements and adjoining properties

<table>
<thead>
<tr>
<th>Properties subject to land requirements for the project</th>
<th>Number of Properties</th>
</tr>
</thead>
<tbody>
<tr>
<td>Adjoining properties</td>
<td>208</td>
</tr>
<tr>
<td>Number of Properties</td>
<td>123</td>
</tr>
</tbody>
</table>

4.6  Project justification and need

This section of the revised assessment report provides details that justify the need for the project in the context of the impacts discussed elsewhere in the revised assessment report. This discussion is complemented by the findings of the preliminary Cost Benefit Analysis undertaken in Section 18.0 of this report, and Technical Paper 12 – Economic Analysis (Volume 2).

It should be noted that the purpose of the current study is to identify an alignment for protection for future use and therefore does not include a business case assessment for the project. A business case will be undertaken in accordance with Queensland Government Treasury requirements to identify funding arrangements, at a future time closer to project delivery.
4.6.1 Need for the project

The SEQRP and SEQIPP both outline that freight volumes across Queensland are expected to double by 2020 as a consequence of sustained economic growth and population growth. The SEQ Intermodal Freight Terminal Study (QT, 2008, see Section 4.1.3) more specifically states with regards to South East Queensland that by 2026:

- inbound freight movements (including freight in transit though SEQ) will increase from 29Mt to 73Mt, whilst outbound movements will increase from 26Mt to 46Mt by 2026. This imbalance has the potential to change the cost structure of transport and influence the future location of industrial development and freight corridors required to service demand
- this imbalance is expected to result in changing cost structures for road and rail and will see rail capture a larger share of interstate freight traffic by 2026. By 2026 rail's percentage of the total freight task is expected to be Brisbane to Melbourne (50 - 65%), Brisbane to Sydney (20 - 30%) and North Queensland (40 – 50%)

If rail is to capture this potential increase in freight task share over the next two decades there is a need for significant investment in infrastructure to ensure that existing and likely capacity constraints are removed.

In particular, achieving a 50-65% share of the Brisbane-Melbourne freight task would be largely contingent on the completion of the Inland Railway as discussed above (Section 4.1.2). Importantly, without construction of the SFRC, any future Inland Railway would not be able to access the existing urban network due to capacity constraints on the existing network, the urbanised nature of the existing corridors and conflicts between double-stacked containers and existing electrification infrastructure and bridge overpasses. The SFRC provides a crucial link between a future Inland Railway and the existing standard gauge network thus allowing access to existing terminals at Acacia Ridge and the Port of Brisbane.

The SFRC also has an important role to play in the development of additional Intermodal Freight Terminal capacity in SEQ. In particular, as a key connection between a future Inland Railway and the standard gauge rail, construction of the SFRC will play a potentially significant role in the determination of the preferred medium and long term solutions for IFT capacity in the region. Specifically, a terminal option at Ebenezer would be highly contingent upon the Inland Rail and SFRC proceeding. Likewise, the relative attraction of a Bromelton terminal option would increase if the Inland Rail and SFRC were to proceed.

4.6.2 Alternatives to the project

In considering the justification for proceeding with the project it is important to give consideration to available alternatives, including a ‘do-nothing’ case.

Do-nothing case

The ‘do-nothing’ case for this assessment (i.e. not proceeding with the SFRC) would have a number of possible implications.

Options for the proposed Inland Railway would likely terminate at Charlton, west of Toowoomba and rely on road freight for transport to Brisbane.

Under this scenario the Inland Railway would not have connectivity to existing terminals at Acacia Ridge and the Port of Brisbane, except via the existing narrow gauge network. Ernst & Young gave consideration to this scenario in the North-South Rail Corridor Study (2006) and as discussed in Section 4.1.2, found that:

“tonnages on the route would be somewhat lower with one of the route variants; namely, constructing an inland route from Melbourne to a point near Toowoomba and transferring the freight to trucks for the remainder of the journey to Brisbane. It is unlikely that building and operating a terminal close to Toowoomba and completing journeys through to Brisbane by truck would meet the expectations and requirements of customers.”

Accordingly, it is considered that the do-nothing case for the SFRC would reduce the effectiveness and efficiency of a future Inland Railway. Without connectivity to the Inland Railway there would also be limited justification for a future Intermodal Freight Terminal at Ebenezer.
Upgrade of western line

An alternative option to the SFRC is for the existing Western Line to be upgraded to allow for standard gauge, double-stacked trains between Rosewood, Corinda, Yeerongpilly and Acacia Ridge. This upgrade would consist of the construction of a new standard gauge line adjacent to the existing corridor for its entire length. Upgrade of existing lines to dual gauge is not considered feasible due to height conflicts between double-stacked containers and existing electrification infrastructure and capacity constraints associated with existing passenger operations and narrow gauge freight movements.

Constructing a new standard gauge line adjacent to the existing corridor would be extremely difficult to achieve. The corridor in question is highly urbanised with development built immediately adjacent to the corridor in many instances. Areas of particular conflict would include the Ipswich CBD, Darra-Corinda (currently being upgraded to four passenger tracks) and Tennyson.

The property acquisition implications alone are considered a fatal flaw to this alternative. There are physical horizontal clearance issues associated with platforms and a dual gauge track, axle load limitations of the existing bridge structures, and clearance issues with existing substantial overhead structures including the Ipswich City Square development and numerous road and pedestrian overpasses. Other issues that would be significantly difficult to overcome would include the upgrade of a large number of level crossings, bridges and junctions along the alignment.

Alternative northern options

During public consultation for the current study a number of community members suggested that further consideration should be given to alternative northern options based largely on variations of the alignments previously considered in the 2005 Southern Infrastructure Corridor Study (2005) (see Section 4.1.1). In particular, it was suggested that consideration should be given to a hybrid option consisting of a combination of alignment options N1 and C1 via a new link following low lying land through the Ripley Valley (see Figure 4).

The Ripley Valley was identified prior to the 2005 study as future location for significant residential development over the next 20 years as a key component of the SEQRP’s western corridor growth strategy. In the intervening time the Ipswich City Council has adopted the Ripley Valley Structure Plan which sets out a strategy for the development of the Ripley Valley as a home for as many as 120,000 people (see Figure 37).

Any proposed freight rail alignment through the Ripley Valley would have a significant impact on the development proposed for the area. Any such proposal therefore represents a significant conflict with the objectives of the SEQRP and local planning instruments.
It was also suggested by members of the community that an alignment through this area would provide an opportunity to have a freight terminal located directly adjacent to a significant future consumer area rather than at Ebenezer.

Evidence suggests that locating a freight terminal amongst residential development that form part of the ultimate user group of the freight does not bring benefit to either consumer or freight transporters. It is considered that a freight terminal in the Ripley Valley would be significantly constrained from an operations perspective due to its impact on surrounding urban areas, as has been a long term issue for the operators of the Acacia Ridge terminal. Furthermore, Ebenezer is suitably located from a transport infrastructure perspective to be able to service surrounding areas such as Ripley Valley as well as other major markets throughout South East Queensland. The proximity of Ebenezer to the Cunningham Highway is also ideal for freight transport efficiencies. It should be noted however, that the siting and development of any freight terminal along the SFRC is beyond the scope of this study and that this study provides only a passive provision for such a terminal.

4.6.3 Alternatives to the project received during submission period

During the submission period for the draft assessment report, the study team received a number of other suggestions for the location of the SFRC alignment. These are outlined in Section 2.3.27 of the submissions report (Appendix D). Responses to these suggestions are also provided in the submissions report.